

## BAB V

### KESIMPULAN DAN SARAN

#### 5.1 Kesimpulan

Setelah melakukan penelitian tentang pengaplikasian *machine learning* dalam memprediksi temperatur kolom distilasi reaktif, didapatkan beberapa kesimpulan sebagai berikut:

1. Temperatur kolom distilasi reaktif dapat diprediksi menggunakan *machine learning* dengan model LSTM.
2. Model LSTM dengan metode optimasi Adam merupakan model dengan akurasi paling baik dalam memprediksi temperatur kolom distilasi reaktif untuk produksi DME.
3. *Hyperparameter* yang paling baik untuk model LSTM dalam memprediksi temperatur untuk variasi rasio refluks adalah metode optimasi adam dengan *learning rate* sebesar 0,1, jumlah *neuron* sebanyak 150, *batch size* sebesar 64, dan jumlah *epoch* sebanyak 200.
4. *Hyperparameter* yang paling baik untuk model LSTM dalam memprediksi temperatur untuk variasi *reboiler duty* adalah metode optimasi adam dengan *learning rate* sebesar 0,1, jumlah *neuron* sebanyak 150, *batch size* sebesar 128, dan jumlah *epoch* sebanyak 200.
5. Korelasi antara variabel terhadap data *output* sangat berpengaruh terhadap kinerja *machine learning* dalam memprediksi data.
6. Keakuratan model LSTM dengan metode optimasi Adam dalam memprediksi temperatur kolom distilasi reaktif dapat dilihat melalui nilai MSE dan  $R^2$ , nilai MSE yang paling bagus adalah 0,415 dan nilai  $R^2$  yang paling baik adalah 0,869.
7. Perbandingan antara data hasil prediksi model LSTM dan data asli dapat dilihat pada gambar 4.9 dan gambar 4.10

#### 5.2 Saran

Berdasarkan kesimpulan-kesimpulan di atas, adapun beberapa saran yang dapat diberikan untuk penelitian selanjutnya adalah sebagai berikut:

1. Melakukan proses pelatihan model *machine learning* dengan jumlah data yang lebih banyak dan lebih variatif
2. Melakukan metode *early stopping* saat pelatihan model *machine learning* untuk menghindari *overfitting* model.

## DAFTAR PUSTAKA

- Al-Malah, Kamal I.M. 2016. Aspen Plus® *Aspen Plus*®.
- Bahar, Almila, Canan Özgen, Kemal Leblebicioğlu, and Uğur Halici. 2004. “Artificial Neural Network Estimator Design for the Inferential Model Predictive Control of an Industrial Distillation Column.” *Industrial and Engineering Chemistry Research* 43(19): 6102–11.
- Bakhtyari, Ali, and Mohammad R. Rahimpour. 2018. “Methanol to Dimethyl Ether.” In *Methanol: Science and Engineering*,.
- Bildea, Costin Sorin, Romuald György, Cristian C. Brunchi, and Anton A. Kiss. 2017. “Optimal Design of Intensified Processes for DME Synthesis.” *Computers and Chemical Engineering* 105.
- Breuel, Thomas M. 2015. “Benchmarking of LSTM Networks.” <http://arxiv.org/abs/1508.02774>.
- Chumaidi, A, D Moentamaria, and A Murdani. 2016. “DEHIDRASI METANOL MENJADI DIMETIL ETER DENGAN MEMODIFIKASI KATALIS CuO-ZnO/□-Al<sub>2</sub>O<sub>3</sub>.” *SENTIA* 2016.
- Cioffi, Raffaele et al. 2020. “Artificial Intelligence and Machine Learning Applications in Smart Production: Progress, Trends, and Directions.” *Sustainability (Switzerland)* 12(2).
- Das, Sumit, Aritra Dey, Akash Pal, and Nabamita Roy. 2015. “Applications of Artificial Intelligence in Machine Learning: Review and Prospect.” *International Journal of Computer Applications* 115(9).
- Dobbelaere, Maarten R. et al. 2021. “Machine Learning in Chemical Engineering: Strengths, Weaknesses, Opportunities, and Threats.” *Engineering* 7(9).
- Finlayson, Bruce A. 2017. “Introduction to Chemical Engineering Computing: Extension to Python.” *Introduction to Chemical Engineering Computing*. [www.chemecomp.com](http://www.chemecomp.com).
- Geankoplis, Christie J. 2003. “Transport Processes and Unit Operations (Geankoplis).Pdf.” *Englewood Cliffs*.
- Inguva, Pavan, Vijesh J. Bhute, Thomas N.H. Cheng, and Pierre J. Walker. 2021. “Introducing Students to Research Codes: A Short Course on Solving Partial Differential Equations in Python.” *Education for Chemical Engineers* 36: 1–11. <https://doi.org/10.1016/j.ece.2021.01.011>.
- Kiss, Anton A., and David J.P.C. Suszwalak. 2012. “Innovative Dimethyl Ether Synthesis in a Reactive Dividing-Wall Column.” *Computers and Chemical Engineering* 38.
- Kiss, Anton Alexandru. 2013. *Advanced Distillation Technologies Advanced Distillation Technologies*.

- Kuchling, A. M., Guido van Rossum, and The Python Development Team. 2020. "Regular Expression HOWTO - Release 3.8.1." *Test*.
- Kwon, Hyukwon et al. 2021. "Development and Application of Machine Learning-Based Prediction Model for Distillation Column." *International Journal of Intelligent Systems* 36(5): 1970–97.
- Lee, B-D. 2017. "Introduction of Energy Saving and Productivity Improvement through Process Improvement in Distillation Process." *News Inf Chem Eng* 35(2): 160–65.
- Lee, Hyojin, and Jay H. Lee. 2014. "Linear Model Predictive Control of an Entrained-Flow Gasifier for an IGCC Power Plant." *Korean Chemical Engineering Research* 52(5).
- Lee, Wei-Meng. 2019. Python® Machine Learning *Python® Machine Learning*.
- Lei, Zhigang et al. 2011. "Synthesis of Dimethyl Ether (DME) by Catalytic Distillation." *Chemical Engineering Science* 66(14).
- Leonard, Kevin C., Faruque Hasan, Helen F. Sneddon, and Fengqi You. 2021. "Can Artificial Intelligence and Machine Learning Be Used to Accelerate Sustainable Chemistry and Engineering?" *ACS Sustainable Chemistry and Engineering* 9(18).
- Lighthill, James. 1973. "Lighthill Report: Artificial Intelligence: A Paper Symposium." *Science Research Council, London*.
- Luyben, William L., and Cheng Ching Yu. 2008. *Reactive Distillation Design and Control*.
- Macmurray, J. C., and D. M. Himmelblau. 1995. "Modeling and Control of a Packed Distillation Column Using Artificial Neural Networks." *Computers and Chemical Engineering* 19(10).
- Malone, M. F., and M. F. Doherty. 2000. "Reactive Distillation." *Industrial and Engineering Chemistry Research* 39(11): 3953–57.
- Marshall, Kim Brian, and Jaquelyn. 2019. "Simulasi Pengendalian Kolom Distilasi Reaktif Untuk Produksi Dimetil Eter Dari Dehidrasi Metanol."
- Mohd Ali, Jarinah, M. A. Hussain, Moses O. Tade, and Jie Zhang. 2015. "Artificial Intelligence Techniques Applied as Estimator in Chemical Process Systems - A Literature Survey." *Expert Systems with Applications* 42(14).
- Ogawa, Takashi et al. 2004. "Direct Dimethyl Ether (DME) Synthesis from Natural Gas." In *Studies in Surface Science and Catalysis*,.
- Ohno, Yotaro et al. 2007. "Slurry Phase DME Direct Synthesis Technology -100 Tons/Day Demonstration Plant Operation and Scale up Study-." *Studies in Surface Science and Catalysis* 167.
- Oliphant, Travis E. 2007. "Python for Scientific Computing." *Computing in Science and Engineering* 9(3).
- Ongsulee, Pariwat. 2018. "Artificial Intelligence, Machine Learning and Deep Learning." In *International Conference on ICT and Knowledge Engineering*,.

- Prechelt, Lutz. 1998. "Neural Networks: Tricks of the Trade (2nd Ed.) - Early Stopping-But When?" *Na NA(NA)*: 55–69.
- "Proceedings of 2019 IEEE 8th Data Driven Control and Learning Systems Conference, DDCLS 2019." 2019. *Proceedings of 2019 IEEE 8th Data Driven Control and Learning Systems Conference, DDCLS 2019*.
- Schratz, Patrick et al. 2019. "Hyperparameter Tuning and Performance Assessment of Statistical and Machine-Learning Algorithms Using Spatial Data." *Ecological Modelling* 406(June): 109–20. <https://doi.org/10.1016/j.ecolmodel.2019.06.002>.
- Semelsberger, Troy A., Rodney L. Borup, and Howard L. Greene. 2006. "Dimethyl Ether (DME) as an Alternative Fuel." *Journal of Power Sources* 156(2).
- Senthil, R., K. Janarthanan, and J. Prakash. 2006. "Nonlinear State Estimation Using Fuzzy Kalman Filter." *Industrial and Engineering Chemistry Research* 45(25).
- Shastri, Srinivas, Chiou Peng Lam, and Brenda Werner. 2004. "A Machine Learning Approach to Generate Rules for Process Fault Diagnosis." *Journal of Chemical Engineering of Japan* 37(6).
- Shewalkar, Apeksha Nagesh. 2018. "COMPARISON OF RNN, LSTM AND GRU ON SPEECH RECOGNITION DATA." *A Paper Submitted to the Graduate Faculty of the North Dakota State University of Agriculture and Applied Science* Submitted to the Graduate Faculty of the North Dakota State University of Agriculture and Applied Science (October): 212–13.
- da Silva, Ivan Nunes et al. 2016. *Artificial Neural Networks: A Practical Course* *Artificial Neural Networks: A Practical Course*.
- Singh, Pradeep. 2022. *Funfamentals and Methods Od Machine and Deep Learning*. Hoboken.
- Sun, Lanyi, and Xinxin Bi. 2014. "Shortcut Method for the Design of Reactive Dividing Wall Column." *Industrial and Engineering Chemistry Research* 53(6).
- Thon, Christoph, Benedikt Finke, Arno Kwade, and Carsten Schilde. 2021. "Artificial Intelligence in Process Engineering." 2000261.
- Wahid, A., and I. G.E.P. Putra. 2018. "Multivariable Model Predictive Control Design of Reactive Distillation Column for Dimethyl Ether Production." In *IOP Conference Series: Materials Science and Engineering*.
- Wibowo, Tjioe Gerry Sebastian. 2022. "PENENTUAN DATA DRIVEN SOFT SENSOR DALAM."
- Yildirim, Ömer, Anton A. Kiss, and Eugeny Y. Kenig. 2011. "Dividing Wall Columns in Chemical Process Industry: A Review on Current Activities." *Separation and Purification Technology* 80(3).