

BAB V

KESIMPULAN DAN SARAN

5.1. Kesimpulan

Berdasarkan hasil penelitian dan analisis yang telah dilakukan, maka dapat disimpulkan bahwa:

1. *Porous carbon* berhasil disintesis dari κ -karragenan melalui karbonisasi hidrotermal dan aktivasi kimia dengan variasi penggunaan aktivator NaNH_2 dan temperatur aktivasi. *Porous carbon* yang diperoleh memiliki struktur amorf, morfologi *spheroidal* dengan permukaan yang halus, kandungan unsur nitrogen pada rentang 0,5 – 1%, dan kapasitas adsorpsi pada rentang 140 – 160 mg/g.
2. Peningkatan rasio impregnasi menghasilkan *porous carbon* yang bersifat amorf dengan bentuk *spheroidal* dan menunjukkan peningkatan komposisi unsur nitrogen, tetapi perolehan *porous carbon* menunjukkan penurunan pada kondisi tersebut.
3. Modifikasi terhadap temperatur aktivasi berpengaruh terhadap struktur, morfologi, komposisi unsur nitrogen, dan perolehan *porous carbon*. Peningkatan temperatur aktivasi berakibat pada pembentukan struktur amorf dan morfologi *spheroidal* yang disertai peningkatan pada komposisi unsur nitrogen *porous carbon*. Akan tetapi, perolehan *porous carbon* menunjukkan penurunan.
4. Kapasitas adsorpsi *porous carbon* yang lebih tinggi daripada kapasitas adsorpsi karbon aktif komersial menunjukkan bahwa *porous carbon* yang disintesis memiliki kualitas performansi adsorpsi yang lebih baik.

5.2. Saran

Sebagai pertimbangan lanjut untuk pengembangan penelitian selanjutnya, berikut beberapa saran yang dapat diberikan.

1. Penambahan *dopant* nitrogen perlu dilakukan secara efektif melalui tahap karbonisasi hidrotermal untuk memperoleh komposisi nitrogen dalam *porous carbon* yang lebih besar.

2. Temperatur aktivasi pada aktivasi kimia menggunakan NaNH_2 dapat dilakukan pada rentang temperatur $400\text{ }^{\circ}\text{C} – 600\text{ }^{\circ}\text{C}$ untuk memastikan *dopant* nitrogen yang terimpregnasi tidak terdekomposisi.
3. Analisis terhadap sampel *hydrochar* dan *porous carbon* perlu dilakukan lebih lanjut dengan menggunakan XPS dan BET untuk meninjau eksistensi unsur nitrogen dan jenis pori secara lebih akurat.

DAFTAR PUSTAKA

- Abdullah, A., dan Mohammed, A. 2019. "Scanning Electron Microscopy (SEM): A Review Scanning Electron Microscopy (SEM): A Review". *International Conference on Hydraulics and Pneumatics*, 1–9.
- Achaw, O.W. 2012. "A Study of the Porosity of Activated Carbons Using the Scanning Electron Microscope". *Scanning Electron Microscopy*, 473–490.
- AlOthman, Z. A., Habila, M. A., dan Ali, R. 2011. "Preparation of Activated Carbon Using the Copyrolysis of Agricultural and Municipal Solid Wastes at a Low Carbonization Temperatur". *Encyclopedic Dictionary of Polymers*, 24: 67–72.
- Annisa, E., Lubna, F., dan Tinesia Febrianti. 2021. "A Review: Application of Carrageenan as A Food Addition". *Global Scientific Journal*, 9: 1318-1325.
- Arie, A.A., Tekin, B., Demir, E., dan Demir-Cakan, R. 2019. "Utilization of The Indonesian's Spent Tea Leaves as Promising Porous Hard Carbon Precursors for Anode Materials in Sodium Ion Batteries". *Waste and Biomass Valorization*, 31(1): 3121 – 3131.
- Barranco, V., Lillo-Rodenas, M. A., Linares-Solano, A., Oya, A., Pico, F., Ibañfez, J., Agullo-Rueda, F., Amarilla, J. M., & Rojo, J. M. 2010. "Amorphous Carbon Nanofibers and Their Activated Carbon Nanofibers as Supercapacitor Electrodes". *Journal of Physical Chemistry C*, 114(22), 10302–10307.
- Basso, D., Castello, D., Baratieri, M., Fiori, L., Basso, D., Castello, D., dan Baratieri, M. 2013. "Hydrothermal Carbonization of Waste Biomass: Progress Report and Prospects". *European Biomass Conference and Exhibition*.
- Bumbrah, G. S., dan Sharma, R. M. 2016. "Raman Spectroscopy–Basic Principle, Instrumentation and Selected Applications for the Characterization of Drugs of Abuse". *Egyptian Journal of Forensic Sciences*, 6: 209–215.
- Bunaciu, A. A., Udriștioiu, E. gabriela, dan Aboul-Enein, H. Y. 2015. "X-Ray Diffraction: Instrumentation and Applications". *Critical Reviews in Analytical Chemistry*, 45: 289–299.
- Bunga, S. M., Montolalu, R. I., Harikedua, J. W., Montolalu, L. A., Watung, A. H., dan Taher, Nurmelilita. 2013. "Karakteristik Sifat Fisika Kimia Karaginan Rumput Laut". *Jurnal Media Teknologi Hasil Perikanan*, 1: 4-12.
- Caruso, W., Sorenson, D., dan Mossa, A. 2007. "Alternative Energy Technologies High Tech Solutions for Urban Carbon Reduction".
- Chang, C. F., Chang, C. Y., dan Tsai, W. T. 2000. "Effects of Burn-off and Activation Temperatur on Preparation of Activated Carbon from Corn Cob Agrowaste by CO₂ and Steam". *Journal of Colloid and Interface Science*, 232: 45–49.
- Chapman V.J. dan Chapman D.J. 1980. "Seaweed and Their Uses". *Chapman and Hall*.

- Chen, W., Wan. M., Liu, Q., Xiong. X., Yu. F., dan Huang, Y. 2018. "Heteroatom_Doped CarbonMaterial: Synthesis, Mechanism, and Application for Sodium-Ion Batteries". *Small Methods*, 3(4): 1-18.
- Cheng, Y., Wu, L., Fang, C., Li, T., Chen, J., Yang, M., dan Zhang, Q. 2020. "Synthesis of porous carbon materials derived from laminaria japonica via simple carbonization and activation for supercapacitors". *Journal of Materials Research and Technology*, 9: 3261–3271.
- Chiaramonti, D., Prussi, M., Nistri, R., Pettorali, M., dan Rizzo, A. M. 2014. "Biomass Carbonization: Process Options and Economics for Small Scale Forestry Farms". *Energy Procedia*, 61: 1515–1518.
- Chrzanowska, J., Hoffman, J., Małolepszy, A., Mazurkiewicz, M., Kowalewski, T. A., Szymanski, Z., dan Stobinski, L. 2015. "Synthesis of Carbon Nanotubes by the Laser Ablation Method: Effect of Laser Wavelength". *Physica Status Solidi (B) Basic Research*, 252:1860–1867.
- Cullity, B. D. 1978. "Elements of X-Ray Diffraction". *International Journal of Clinical Pharmacology Research*.
- Darmawan, S., Syafii, W., Wistara, N.J., Maddu, A., dan Pari. G. 2015. "Kajian Struktur Arang-Pirolisis, Arang-Hidro, dan Karbon Aktif dari Kayu *Acacia manginum Willd.* Menggunakan Difraksi Sinar-X". *Jurnal Penelitian Hasil Hutan*, 33(2): 81 – 92.
- Demiral, İ., Aydin Şamdan, C., dan Demiral, H. 2016. "Production and Characterization of Activated Carbons from Pumpkin Seed Shell by Chemical Activation with ZnCl₂". *Desalination and Water Treatment*, 57: 2446–2454.
- Dewi, LC., Taslimah., dan Azmiyawati, Choiril. 2010. "Sintesis Porous Carbon dari Sukrosa Menggunakan Silica Template pada Temperatur Kamar". 13:25–29.
- Dogan, A. U., Dogan, M., Omal, M., Sarikaya, Y., Aburub, A., dan Wurster, D. E. 2006. "Baseline Studies of the Clay Minerals Society Source Clays: Specific Surface Area by Brunauer Emmett Teller (BET) Method". *Clays and Clay Minerals*, 54: 62–66.
- El-Hendawy, A. N. A. (2009). "An Insight into the KOH Activation Mechanism through the Production of Microporous Activated Carbon for the Removal of Pb²⁺ Cations". *Applied Surface Science*, 255: 3723–3730.
- Erjanan, S., Dotulong, V., dan Montolalu, D. R. 2017. "Mutu Karaginan dan Kekuataan Gel dari Rumput Laut Merah *Kappaphycus alvarezii*". *Jurnal Media Teknologi Hasil Perikanan*, 5.
- Failu, I., Supriyono, E., dan Suseno, S. H. 2016. "Peningkatan Kualitas Karagenan Rumput Laut *Kappaphycus alvarezii* dengan Metode Budidaya Keranjang Jaring". *Jurnal Akuakultur Indonesia*, 15: 124.
- Fan, Y., Yang, X., Zhu, B., Liu, P. F., dan Lu, H. T. 2014. "Micro-mesoporous Carbon Spheres Derived from Carrageenan as Electrode Material for Supercapacitors". *Journal of Power Sources*, 268: 584–590.
- Girão, A. V., Caputo, G., dan Ferro, M. C. 2017. "Application of Scanning Electron Microscopy–Energy Dispersive X-Ray Spectroscopy (SEM-EDS)". *Comprehensive Analytical Chemistry*, 75: 153–168.

- Goodhew, P. J. 2011. "General Introduction to Transmission Electron Microscopy TEM". *Aberration-Corrected Analytical Transmission Electron Microscopy*, edisi pertama, John Wiley and Sons. New York. 1-19.
- Guo, Y., Zhang, L., Liu, Y., dan Guo, S. 2019. "Almond Shell-Derived Carbons under Low-Temperatur Activation with Ultra-High Surface Area and Superior Performance for Supercapacitors. *Chemistry Select*, 4: 12472–12478.
- H Clark, J., dan J White, R. 2015. "Porous Carbon Materials from Sustainable Precursors". *RSC Green Chemistry*.
- Higgins, L. J. R., Brown, A. P., Harrington, J. P., Ross, A. B., Kaulich, B., & Mishra, B. 2020. "Evidence for a Core-Shell Structure of Hydrothermal Carbon". *Carbon*, 161, 423–431.
- Huang, K., Chai, S. H., Mayes, R. T., Tan, S., Jones, C. W., & Dai, S. 2016. "Significantly Increasing Porosity of Mesoporous Carbon by NaNH₂ Activation for Enhanced CO₂ Adsorption. *Microporous and Mesoporous Materials*, 230, 100–108.
- Huang, K., Li, Z. L., Zhang, J. Y., Tao, D. J., Liu, F., dan Dai, S. 2019. "Simultaneous Activation and N-doping of Hydrothermal Carbons by NaNH₂: An Effective Approach to CO₂ Adsorbents". *Journal of CO₂ Utilization*, 33: 405–412.
- Hwang, Nina., dan Barron, A. R. 2011. "BET Surface Area Analysis of Nanoparticles". *Journal of the History of Philosophy*, 39: 445–446.
- Ivan, Daniel. 2021. "Sintesis N-Doped Hard Carbon dari Pati ganyong Termodifikasi dengan Proses Karbonisasi Hidrotermal dan Aktivasi Termal". Skripsi. Universitas Katolik Parahyangan, 2021.
- Jain, A., Miyaoka, H., dan Ichikawa, T. 2016. "Two-Peak Mystery of LiNH₂–NaH Dehydrogenation Is Solved"
- Job, N., Théry, A., Pirard, R., Marien, J., Kocon, L., Rouzaud, J. N., Béguin, F., dan Pirard, J. P. 2005. "Carbon Aerogels, Cryogels and Xerogels: Influence of the Drying Method on the Textural Properties of Porous Carbon Materials". *Carbon* 43:2481–2494.
- Johnson, S. A., Brigham, E. S., Ollivier, P. J., dan Mallouk, T. E. 1997. "Effect of Micropore Topology on the Structure and Properties of Zeolite Polymer Replicas".
- Karlsson, L. 2016. "Transmission Electron Microscopy of 2D Materials: Structure and Surface Properties". *Transmission Electron Microscopy of 2D Materials: Structure and Surface Properties*.
- King, G.M. dan Lauterbach, G.E. 1987. "Characterization of Carrageenan Nitrogen Content and its Susceptibility to Enzymatic Hydrolysis". *Botanica Marina*, 30(1): 33 – 39.
- Kirtania, K. 2018. "Thermochemical Conversion Processes for Waste Biorefinery". *Waste Biorefinery: Potential and Perspectives*. Elsevier.
- Kristianto, H. 2017. "Review: Sintesis Karbon Aktif dengan Menggunakan Aktivasi Kimia ZnCl₂". *Jurnal Integrasi Proses*, 6: 104–111.
- Kyotani, T., dan Tomita, A. 2002. "Preparation of Novel Porous Carbons Using Various Zeolites as Templates". *Journal of the Japan Petroleum Institute*, 45.

- Lee, J., Kim, J., dan Hyeon, T. 2006. "Recent Progress in the Synthesis of Porous Carbon Materials". *Advanced Materials*, 18: 2073–2094.
- Lee, S.M., Lee, S.H., dan Roh, J.S. 2021. "Analysis of Activation Process of Carbon Black on Structural Parameters Obtained by XRD Analysis". *Crystals*, 11(2): 153 – 164.
- Libra, J. A., Ro, K. S., Kammann, C., Funke, A., Berge, N. D., Neubauer, Y., Titirici, M. M., Fühner, C., Bens, O., Kern, J., dan Emmerich, K. H. 2011. "Hydrothermal Carbonization of Biomass Residuals: A Comparative Review of the Chemistry, Processes and Applications of Wet and Dry Pyrolysis". *Biofuels*, 2: 71–106.
- Lillo-Ródenas, M. A., Cazorla-Amorós, D., dan Linares-Solano, A. 2003. "Understanding Chemical Reactions between Carbons and NaOH and KOH: An Insight into the Chemical Activation Mechanism". *Carbon*, 41: 267–275.
- Liu, S., Ma, R., Hu, X., Wang, L., Wang, X., Radosz, M., dan Fan, M. 2020. "CO₂ Adsorption on Hazelnut-Shell-Derived Nitrogen-Doped Porous Carbons Synthesized by Single-Step Sodium Amide Activation". *Industrial and Engineering Chemistry Research*, 59: 7046–7053.
- Manocha, S. M. 2003. "Porous Carbons". *Sadhana*, 28: 335-348.
- Manriquez-Hernandez, J. 2016. "Carrageenan Properties and Applications: A Review".
- Marsh, Harry., dan Rodríguez-Reinoso, F. 2006. *Activated carbon*. Elsevier.
- Mendoza, D. 2015. "Porous Carbon Grown by Chemical Vapor Deposition on Copper Substrates". *Journal of Materials Science and Chemical Engineering*, 3: 16–20.
- Mestre, A. S., Freire, C., Pires, J., Carvalho, A. P., dan Pinto, M. L. 2014. "High Performance Microspherical Activated Carbons for Methane Storage and Landfill Gas or Biogas Upgrade". *Journal of Materials Chemistry A*, 2: 15337–15344.
- Mestre, A. S., Hesse, F., Freire, C., Ania, C. O., dan Carvalho, A. P. 2019. "Chemically Activated High Grade Nano porous Carbons from Low Density Renewable Biomass (*Agave sisalana*) for the Removal of Pharmaceuticals". *Journal of Colloid and Interface Science*, 536: 681–693.
- Modan, E. M., dan Plăiașu, A. G. 2020. "Advantages and Disadvantages of Chemical Methods in the Elaboration of Nanomaterials". *Metallurgy and Materials Science*, 43: 53–60.
- Murphy, F., Devlin, G., Deverell, R., dan McDonnell, K. 2013. "Biofuel Production in Ireland-An Approach to 2020 Targets with A Focus on Algal Biomass". *Energies*, 6: 6391–6412.
- Nasrollahzadeh, M. 2022. "Biopolymer-Based Metal Nanoparticle Chemistry for Sustainable Applications". *Biopolymer-Based Metal Nanoparticle Chemistry for Sustainable Applications*.
- Nogueira, J., António, M., Mikhalev, S. M., Fateixa, S., Trindade, T., dan Daniel-Da-Silva, A. L. 2018. "Porous Carrageenan-Derived Carbons for Efficient Ciprofloxacin Removal from Water". *Nanomaterials*, 8.

- Nunes, C., Mahendrasingam, A., & Suryanarayanan, R. (2005). "Quantification of Crystallinity in Substantially Amorphous Materials by Synchrotron X-ray Powder Diffractometry". *Pharmaceutical Research*, 22(11), 1942–1953.
- Nurcahya Dewi, E., dan Darmanto, Y. 2012. "Characterization And Quality of Semi Refined Carrageenan (SCR) Products from Different Coastal Waters Based on Fourier Transform Infrared Technique". 16: 25–31.
- Pamungkas, D. I. 2019. "Analisis Struktur dan Sifat Optik Lapisan Tipis Karbon Amorf dari Nira Kelapa". Master Thesis. Institut Teknologi Sepuluh November. 1–72.
- Pavlović, dkk. 2013. "Hydrothermal Reactions of Agricultural and Food Processing Wastes in Sub- and Supercritical Water A Review of Fundamentals".
- Pérez-Mayoral, E., Matos, I., Bernardo, M., & Fonseca, I. M. 2019. "New and advanced porous carbon materials in fine chemical synthesis: Emerging precursors of porous carbons". *Catalysts*, 9(2).
- Petrovic, B., Gorbounov, M., & Masoudi Soltani, S. 2021. "Influence of surface modification on selective CO₂ adsorption: A technical review on mechanisms and methods". *Microporous and Mesoporous Materials*. 312(1).
- Pezoti, O., Cazetta, A. L., Bedin, K. C., Souza, L. S., Martins, A. C., Silva, T. L., Santos Júnior, O. O., Visentainer, J. v., dan Almeida, V. C. 2016. "NaOH-Activated Carbon of High Surface Area Produced from Guava Seeds as A High-Efficiency Adsorbent for Amoxicillin Removal: Kinetic, Isotherm and Thermodynamic Studies". *Chemical Engineering Journal*, 288: 778–788.
- Popescu, E. C., Boscornea, C., dan Iordan, M. 2007. "Structure and Properties of Carragenan".
- Porto, L. S., Silva, D. N., de Oliveira, A. E. F., Pereira, A. C., dan Borges, K. B. 2020. Carbon Nanomaterials: Synthesis and Applications to Development of Electrochemical Sensors in Determination of Drugs and Compounds of Clinical Interest". *Reviews in Analytical Chemistry*, 38: 1–16.
- Qin, W., Sun, N., Wang, G., Zhang, H., dan Zhang, Y. 2020. "Seaweed-Derived Hierarchically Porous Carbon for Highly Efficient Removal of Tetracycline". *Chinese Journal of Chemical Physics*.
- Qu, T., Guo, W., Shen, L., Xiao, J., dan Zhao, K. 2011. "Experimental Study of Biomass Pyrolysis Based on Three Major Components: Hemicellulose, Cellulose, and Lignin". *Industrial and Engineering Chemistry Research*, 50: 10424–10433.
- Ramadhani, L. F., Nurjannah, I. M., Yulistiani, R., dan Saputro, E. A. 2020. "Review: Teknologi Aktivasi Fisika pada Pembuatan Karbon Aktif dari Limbah Tempurung Kelapa. *Jurnal Teknik Kimia*, 26.
- Rao, L., Yue, L., Wang, L., Wu, Z., Ma, C., An, L., dan Hu, X. 2018. "Low-Temperatur and Single-Step Synthesis of N-Doped Porous Carbons with a High CO₂ Adsorption Performance by Sodium Amide Activation". *Energy and Fuels*, 32.
- Rimmer, M. A., Larson, S., Lapong, I., Purnomo, A. H., Pong-masak, P. R., Swanepoel, L., dan Paul, N. A. 2021. "Seaweed Aquaculture in Indonesia Contributes to Social and Economic Aspects of Livelihoods and Community Wellbeing". *Sustainability*, 13.

- Rodriguez Correa, C., Hehr, T., Voglhuber-Slavinsky, A., Rauscher, Y., dan Kruse, A. 2019. "Pyrolysis vs. Hydrothermal Carbonization: Understanding the Effect of Biomass Structural Components and Inorganic Compounds on the Char Properties". *Journal of Analytical and Applied Pyrolysis*, 140: 137–147.
- Rosson, E., Garbo, F., Marangoni, G., Bertani, R., Lavagnolo, M. C., Moretti, E., Talon, A., Mozzon, M., & Sgarbossa, P. 2020. "Activated Carbon from Spent Coffee Grounds: A Good Competitor of Commercial Carbons for Water Decontamination. *Applied Sciences*, 10(16): 1–15.
- Scherrer, P. 1912. "Bestimmung der inneren Struktur und der Grobe von Kolloidteilchen mittels Rontgenstrahlen" *Kolloidchemie Ein Lehrbuch*, 1: 389 – 407.
- Schneidermann, C., Jäckel, N., Oswald, S., Giebel, L., Presser, V., dan Borchardt, L. 2017. "Solvent-Free Mechanochemical Synthesis of Nitrogen-Doped Nanoporous Carbon for Electrochemical Energy Storage". *ChemSusChem*, 10: 2416–2424.
- Schneidermann, C., Kensy, C., Otto, P., Oswald, S., Giebel, L., Leistenschneider, D., Grätz, S., Dörfler, S., Kaskel, S., dan Borchardt, L. 2019. "Nitrogen-Doped Biomass-Derived Carbon Formed by Mechanochemical Synthesis for Lithium–Sulfur Batteries". *ChemSusChem*, 12: 310–319.
- Semaltianos, N. G. 2010. "Nanoparticles by Laser Ablation". *Critical Reviews in Solid State and Materials Sciences*, 35: 105–124.
- Sevilla, M., Díez, N., dan Fuertes, A. B. 2021. "More Sustainable Chemical Activation Strategies for the Production of Porous Carbons". *ChemSusChem*, 14: 94–117.
- Sevilla, M., dan Fuertes, A. B. 2016. "A Green Approach to High-Performance Supercapacitor Electrodes: The Chemical Activation of Hydrochar with Potassium Bicarbonate". *ChemSusChem*, 9: 1880–1888.
- Sinha, P., Datar, A., Jeong, C., Deng, X., Chung, Y. G., dan Lin, L. C. 2019. "Surface Area Determination of Porous Materials Using the Brunauer-Emmett-Teller (BET) Method: Limitations and Improvements". *Journal of Physical Chemistry C*, 123: 20195–20209.
- Subramanian, K. S., Janavi, G. J., Marimuthu, S., Kannan, M., Raja, K., Haripriya, S., Jeya Sundara Sharmila, D., dan Sathya Moorthy, P. 2013. "Transmission Electron Microscope–Principle, Components and Applications". *A Textbook on Fundamentals and Applications of Nanotechnology*, 53: 93–102.
- Suyanta, S., Narsito, N., Wahyuni, E. T., dan Triyono, T. 2010. "Synthesis and Characterization of Mesoporous Aluminosilicates Al-MCM-41 and Investigation of Its Thermal, Hydrothermal and Acidity Stability". *Indonesian Journal of Chemistry*, 10: 41–45.
- Sylla, N. F., Ndiaye, N. M., Ngom, B. D., Momodu, D., Madito, M. J., Mutuma, B. K., dan Manyala, N. 2019. "Effect of Porosity Enhancing Agents on The Electrochemical Performance of High-Energy Ultracapacitor Electrodes Derived from Peanut Shell Waste". *Scientific Reports*, 9: 1–15.
- Terakado, O., Tanaka, F., dan Tsunamori, Y. 2021. "Preparation of Activated Carbon from Holdfasts of Kelp, Large Brown Seaweed, *Saccharina japonica*". *Engineering*, 13: 71–81.

- Thommes, M., Kaneko, K., Neimark, A. v., Olivier, J. P., Rodriguez-Reinoso, F., Rouquerol, J., dan Sing, K. S. W. 2015. "Physisorption of Gases, with Special Reference to the Evaluation of Surface Area and Pore Size Distribution (IUPAC Technical Report)". *Pure and Applied Chemistry*, 87: 1051–1069.
- Titirici, M. M., White, R. J., Falco, C., dan Sevilla, M. 2012. "Black Perspectives for A Green Future: Hydrothermal Carbons for Environment Protection and Energy Storage". *Energy and Environmental Science*, 5: 6796–6822.
- Travis, W. 2014. "Porous Carbon-Based Solid Adsorbents for Carbon Dioxide Capture". Disertasi, University College London.
- Velde, F. van de, dan Ruiter, G. A. de. 2002. *Carrageenan*. Wiley-VCH.
- Vyanda, E.M. 2022. "Sintesis Material Karbon Nano dari Mikroalga dengan Karbonisasi Hidrotermal dan Pirolisis Menggunakan Aktivator H_3PO_4 – KOH dan Katalis *Ferrocene*". Skripsi. Universitas Katolik Parahyangan, 2022.
- Wang, J., dan Kaskel, S. 2012. "KOH Activation of Carbon-Based Materials for Energy Storage". *Journal of Materials Chemistry*, 22: 23710–23725.
- Wang, W. ting, Zhang, H., Yuan, Y., Guo, Y., dan He, S. xin. 2018. "Research Progress of Raman Spectroscopy in Drug Analysis". *AAPS PharmSciTech*, 19: 2921–2928.
- Waters, T., Jones, R., Theuerkauf, S., Lionata, H., Prasetyo, T., Subhan, W., Muhammad, U., Amin, I., dan Muhammad, I. 2019. "Coastal Conservation and Sustainable Livelihoods through Seaweed Aquaculture in Indonesia: A Guide for Buyers, Conservation Practitioners, and Farmers". *The Nature Conservancy*, 6: 1–47.
- Webber, V., Carvalho, S. M. de, Ogliari, P. J., Hayashi, L., dan Barreto, P. L. M. 2012. "Optimization of the Extraction of Carrageenan from *Kappaphycus Alvarezii* Using Response Surface Methodology". *Food Science and Technology*, 32: 812–818.
- Wennerberg, A. N., dan Bukvich, J. T. 1974. "Optimization of Porous Carbon". United States Patent Office. 28:131–134.
- Yan, Y., Miao, J., Yang, Z., Xiao, F. X., Yang, H. bin, Liu, B., dan Yang, Y. 2015. "Carbon Nanotube Catalysts: Recent Advances in Synthesis, Characterization and Applications". *Chemical Society Reviews*, 44: 3295–3346.
- Yang, Z., Zhang, G., Xu, Y., dan Zhao, P. 2019. "One Step N-Doping and Activation Of Biomass Carbon at Low Temperatur through $NaNH_2$: An Effective Approach to CO_2 Adsorbents". *Journal of CO₂ Utilization*, 33: 320–329.
- Ying, W., Tian, S., Liu, H., Zhou, Z., Kapeso, G., Zhong, J., dan Zhang, W. 2022. "In Situ Dry Synthesis of Nitrogen Doped Activated Carbon from Bamboo Charcoal for Carbon Dioxide Adsorption". *Materials*, 15(3): 763.
- Yu, F., Li, Y., Han, S., dan Ma, J. 2016. "Adsorptive Removal of Antibiotics from Aqueous Solution Using Carbon Materials". *Chemosphere*, 153: 365–385.
- Zdravkov, B. D., Čermák, J. J., Šefara, M., dan Janků, J. 2007. "Pore Classification in The Characterization of Porous Materials: A Perspective". *Central European Journal of Chemistry*, 5: 385–395.

Zhang, M., Yang, H., Liu, Y., Sun, X., Zhang, D., & Xue, D. 2012. "Hydrophobic Precipitation of Carbonaceous Spheres from Fructose by A Hydrothermal Process." *Carbon*, 50(6), 2155–2161.