

BAB 5

KESIMPULAN DAN SARAN

5.1 Kesimpulan

Berdasarkan hasil penelitian yang telah dilakukan dapat diambil kesimpulan sebagai berikut :

1. Reaktan vinil laurat memperoleh DS (Derajat Subtitusi) yang lebih besar dari metil laurat.
2. Semakin tinggi perbandingan rasio mol reaktan terhadap xanthan gum, maka DS (Derajat Subtitusi) xanthan laurat yang dihasilkan semakin tinggi.
3. Peningkatan rasio mol katalis akan meningkatkan nilai DS (derajat subtitusi) produk xanthan laurat.
4. Analisa FTIR menunjukkan nilai absorbansi gugus karbonil produk modifikasi lebih besar dari xanthan gum murni yang menyatakan bahwa reaksi transesterifikasi berhasil.
5. Analisis TGA menunjukkan adanya peningkatan degradasi termal pada produk xanthan laurat dibandingkan dengan xanthan gum murni.
6. Analisis SEM menunjukan aglomerasi pada nilai DS (derajat subtitusi) xanthan laurat yang lebih besar

5.2 Saran

Berdasarkan hasil penelitian yang telah dilakukan, saran yang dapat diberikan untuk penelitian selanjutnya adalah sebagai berikut :

1. Perlu dilakukan percobaan kembali mengenai temperatur, waktu reaksi, dan rasio mol tertentu agar mendapatkan nilai DS yang lebih baik.
2. Perlu dilakukan percobaan lebih lanjut mengenai gugus yang mengalami depolimerisasi terlebih dahulu pada xanthan laurat saat mengalami peningkatan suhu

DAFTAR PUSTAKA

- Aburto, J., Alric, I., and Borredon, E. 2005. "Organic Solvent-free Transesterification of Various Starches with Lauric Acid Methyl Ester and Triacyl Glycerides." *Starch-Strake* 57
- Arbianti, R., Utami, T. S., and Astri, N. 2008. "Isolasi Metil Laurat dari Minyak Kelapa Sebagai Bahan Baku Surfaktan Fatty Alcohol Sulfate (FAS)." *Makara, Teknologi*. Vol. 12, No. 2.
- BeMiller, J. N. 2019. "Carbohydrate Chemistry for Food Scientists." Edisi ke-3. *Woodhead Publishing and AACC International Press*.
- Carvalho, Laura Gabriela Gurgel de dkk., 2021. "Effect of Starch Laurate Addition on the Properties of Mango Kernel Starch Films." *Materials Research*. 24(3) pp. 1-10
- Clark, Jim. 2020. Transesterification.. [Online] Available at: [https://chem.libretexts.org/Bookshelves/Organic_Chemistry/Supplemental_Modules_\(Organic_Chemistry\)/Esters/Reactivity_of_Esters/Transesterification](https://chem.libretexts.org/Bookshelves/Organic_Chemistry/Supplemental_Modules_(Organic_Chemistry)/Esters/Reactivity_of_Esters/Transesterification) [Accessed 23 Juni 2021]
- Da Silva, J. A., Cardoso, L. G., de Jesus Assis, D., Gomes, G. V. P., Oliveira, M. B. P. P., de Souza, C. O., & Druzian, J. I. (2018). "Xanthan Gum Production by *Xanthomonas campestris* pv. *campestris* IBSBF 1866 and 1867 from Lignocellulosic Agroindustrial Wastes." *Applied Biochemistry and Biotechnology*.
- Dogan, M., Aslan, D., & Gurmeric, V. (2017). "The rheological behaviors and morphological characteristics of different food hydrocolloids ground to sub-micro particles: in terms of temperature and particle size." *Journal of Food Measurement and Characterization*, 12(2), 770–780.
- Endo, R., Setoyama, M. & Yamamoto, K., 2014. "Acetylation of Xanthan Gum in Ionic Liquid." *Journal Polymer Environment*, Issue 23, pp. 199-205
- Fabunmi, O. O., Lope, G., Panigrahi, S., and Chang, P. R. 2007. "Developing Biodegradable Plastics from starch." *An ASABE Section Meeting Presentation Paper Number: RRV-07130*.
- Fan, L. T., Gharpuray, M. M., and Lee, Y. H. 1987. "Cellulose Hydrolysis." *Springer-Verlag*.

- Flieger, M., M. Kantorova, A. Prell, T. Rezanka, J. Votruba. 2003. "Review Biodegradable Plastics from Renewable Sources." *Folia Microbiol.* 48 (1), 27-44.
- Garcia-Ochoa, F., Santos, V. E., Cassas, J. A. & Gomez, E. 2000. "Xanthan Gum: Production, Recovery and Properties." *Biotechnology Advances*, Volume 18, pp. 549-579.
- Graaf, R.A.D., Broekroelofs, G.A., Janssen, and Beenackers. 1995. "The Kinetics Of The Acetylation Of Gelatinised Potato Starch." *Carbohydrate Polymers*.
- Gunawan, Budi & Azhari, Citra Dewi, 2010. "Karakterisasi Spektrofotometri IR dan Scanning Electron Microscopy (SEM) Sensor Gas dari Bahan Polimer Poly Ethelyn Glycol (PEG)."
- Gustiani, srie dkk., 2018. "Produksi dan Karakterisasi Gum Xanthan dari Ampas Tahu sebagai Pengental pada Proses Tekstil." *Arena Tekstil* Vol. 32 No. 2, pp. 51 – 58.
- Hamcerencu, M. dkk., 2007. "New unsaturated derivatives of Xanthan gum: Synthesis and characterization." s.l.: Elsevier.
- Han, B., Zhang, W., Yin, Fang., and Liu, S. 2018. "Optimization and kinetic study of methyl laurate synthesis using ionic liquid [Hnmp]HSO₄ as a catalyst." *The Royal Society Publishing*.
- Herawati, Henny dkk. 2010. "Nilai Derajat Subtitusi Pati Ester Dari Beberapa Metode Pengolahan." Seminar Rekayas Kimia dan Proses. Universitas Diponegoro, Semarang.
- Hou, C.T., and Shimada, Y. 2009. "Encyclopedia of Microbiology." Third Edition.
- Iwata, Tadahisa. 2015. "Biodegradable and Bio-Based Polymers: Future Prospects of Eco-Friendly Plastics." *Angewandte Chemie Internatiol Edition.* 52, 2-8.
- Jacob, Stanley W., and de la Torre, Jack C. 2015. "Dimethyl Sulfoxide (DMSO) in Trauma and Disease." Edisi pertama. *CRC Press*.
- Junistia, L. dkk., 2008. "Synthesis of Higher Fatty Acid Starch Esters using Vinyl Laurate and Stearate as Reactants." *Starch/Starke*, 60(12), pp. 667-675.
- Katzbauer, Barbara, 1997. "Properties and Applications of Xanthan Gum, *Polymer Degradarion and Stability*" (59) : 81 – 84.
- Krisyanti, Ilona, and Anjang Priliantini. 2020. "Pengaruh Kampanye #PantangPlastik terhadap Sikap Ramah Lingkungan." *Jurnal Komunika*, Vol. 9 No. 1.
- Lachke, Anil, 2004, "Xanthan — A Versatile Gum." *Resonance* 9(10):25–33

- Nussinovitch, A., 1997. *“Hydrocolloid Applications: Gum technology in the food and other industries.”* New York: Springer.
- W.J.Lee,P.S.Goh,W.J.Lau, A. F. Ismail, N. Hilal. 2021. “Green Approaches For Sustainable Development Of Liquid Separation Membrane.” *Membranes (Basel)*. 11: 1-35.
- Matet, Marie, 2013. “Innovative thermoplastic chitosan obtained by thermo mechanical mixing with polyol plasticizers.” *Carbohydrate Polymers (95)* : 241 – 251.
- Mishra, Vivek, 2012. “Comparative study of thermal degradation behavior of graft copolymers of polysaccharides and vinyl monomers.” *Journal of Thermal Analysis and Calorimetry*, pp. 215
- Mormann, W., & Al-Higari, M. (2004). “Acylation of Starch with Vinyl Acetate in Water.” *Starch - Stärke*, 56(34), 118–121
- Muljana, H., C. Irene, V. Saptaputri, E. Arbita, A. K. Sugih, H. J. Heeres, and F. Picchioni. 2017. “Synthesis of Sago Starch Laurate in Densified Carbon Dioxide.” *Society* 6:1–9.
- Muljana, Henky, Asaf Kleopas Sugih, Anastasia Prima Kristijarti, Rifandi Karlus, Ricky Kurnia, Crist Evan, and Francesco Picchioni. 2018. “Acetylation of Xanthan Gum in Densified Carbon Dioxide (CO₂).” *Materials Today: Proceedings* 5(10):21551–21558.
- Muljana, Henky, Sjoerd Van Der Knoop, Danielle Keijzer, Francesco Picchioni, Leon P. B. M. Janssen, and Hero J. Heeres. 2010. “Synthesis of Fatty Acid Starch Esters in Supercritical Carbon Dioxide.” *Carbohydrate Polymers* 82(2):346–54.
- Muljana, H., van der Knoop, S., Keijzer, D., Picchioni, F., Janssen, L. P. B. M., & Heeres, H. J. (2010). “Synthesis of fatty acid starch esters in supercritical carbon dioxide.” *Carbohydrate Polymers*, 82(2), 346–354.
- Nakiggude, N. M. 2014. “Project Proposal For The Production Of Bioplastics From Starch.” College Of Natural Sciences Department Of Chemistry, Makerere University. Uganda.
- Nugraha, Ari Satia, 2020. “Modul Rancangan Oat Pengenalan NMR (Nuclear Magnetic Resonance).” Fakultas Farmasi Universitas, Jember, Indonesia.
- Palaniraj, Aarthy & Vijayakumar, Jayaraman, 2011, “Production , Recovery and Applications of Xanthan Gum by *Xanthomonas Campestris*.” *Journal of Food Engineering* 106(1):1–12.
- Riaz, T., Iqbal, M. W., Jiang Bo, and Chen Jingjing. 2021. “A review of the enzymatic, physical, and chemical modification techniques of xanthan gum.” *International*

- Journal of Biological Macromolecules*. 186: 472-489.
- Rujnić-Sokele, M., and Pilipović, A. 2017. "Mini Review: Challenges and opportunities of biodegradable plastics." *Waste Management & Research*. 35(2) 132–140.
- Sangjae, Kim., Kumeno, S., Kamebuchi, K., Kuroda, K., and Okido, M. 2007. "Effect of Li Ions on Al Electrodeposition from Dimethylsulfone." *Journal of Surface Engineered Materials and Advanced Technology*, Vol. 8 No. 4.
- Schick, C., 2009. "*Differential scanning calorimetry (DSC) of semicrystalline polymers*. Institute of Physics." University of Rostock, 395:1589–1611.
- Sidharta, A. dan Indrawati. 2012. "Benda, sifat, dan kegunaanya. Pusat Pengembangan dan Pemberdayaan Pendidik dan Tenaga Kependidikan Ilmu Pengetahuan Alam."
- Skoog, Douglas A., James F. Holler, and Stanley R. Crouch. 2018. "Atomic Absorption and Atomic Fluorescence Spectrometry."
- Srivastava, Arti, Vivek Mishra, Pooja Singh, Ambika Srivastava, and Rajesh Kumar. 2012. "Comparative Study of Thermal Degradation Behavior of Graft Copolymers of Polysaccharides and Vinyl Monomers." *Journal of Thermal Analysis and Calorimetry* 107(1):211–23.
- Steinbuechel, Alexander. 1992. "Biodegradable plastics." *Current Opinion in Biotechnology*. Georg-August-Universitat. 3:291-297.
- Subroto, Michael, dkk., 2016. "Sintesis dan karakterisasi Pati Ester Dari Sagu (Metroxylon Sago Rottb) Dengan Metil Ester Untuk Aplikasi Plastik Biodegradabel." Parahyangan University, 1-7.
- Sukanto, 2010. "Perbaikan Tekstur dan Sifat Organoleptik Roti Yang Dibuat Dari Bahan Baku Tepung Jagung Dimodifikasi Oleh Gum Xanthan" *Agrika*, Vol. 4 No.1.
- Sunardi, Y. N. 2021." Upaya Greenpeace Dalam Mengurangi Limbah Plastik di Indonesia." *EJournal Ilmu Hubungan Internasional* (Vol. 9, No. 1): 229-230.
- Suyitno, 2009. "Perumusan Laju Reaksi dan Sifat-Sifat Pirolisis Lambat Sekam Padi Menggunakan Metode Analisis Termogravimetri." *Jurnal Teknik Mesin* Vol. 11, No. 1, pp. 12 – 18.

- Tulegenovna, K. P., dkk. 2022. "Modification of Xanthan Gum with Methyl Methacrylate and Investigation of Its Rheological Properties." *International Journal of Technology* 13(2) 389-397
- Widiarti, Leni dkk., 2018. "Analisis Sifat Termal Dan Uji Kelarutan Dari Karet Alam Siklis Dan Karet Alam Cair Siklis." *Jurnal Kimia Mulawarman* Vol. 16 No. 1, pp. 32 – 35.
- Wijayanti, Febnita Eka. 2008. "Pemanfaatan Minyak Jelantah Sebagai Sumber Bahan Baku Pembuatan Metil Ester." Universitas Indonesia. Depok. Indonesia.
- Yeow, M. L., Liu, Y. T., and Li, K., 2003. "Morphological Study of Poly(vinylidene fluoride) Asymmetric Membranes : Effects of the Solvent , Additive , and Dope Temperature." *Journal of Applied Polymer Science*. 92, 1782-1789.
- Zugenmaier, P., 2008, "Crystalline Cellulose and Derivatim." *Springer-Verlag*. Jerman.
- Zulkarnain, dan Muhammad Evan. 2011. "Pengembangan usaha pengolahan plastik bekas di PT. Mitra Bangun Cemerlang Tangerang." Tugas Akhir. Bogor: Institut Pertanian Bogor.