

BAB V

KESIMPULAN DAN SARAN

5.1 Kesimpulan

Dari penelitian pengolahan limbah LDPE menjadi bahan bakar cair, dapat disimpulkan bahwa :

1. Variasi rasio pelarut terhadap plastik (w/w) 5 : 1 merupakan variasi terbaik karena menghasilkan fraksi cair yang lebih besar daripada variasi rasio pelarut terhadap plastik (w/w) 4 : 1.
2. Proses *purgung* tidak berpengaruh secara signifikan terhadap fraksi cair pada variasi temperatur yang lebih rendah.
3. Variasi temperatur 265 °C merupakan variasi temperatur terbaik karena pada variasi temperatur 265 °C juga ditemukan fraksi cair yang baik.
4. *Cracking* yang terjadi pada temperatur 265 °C dan 295 °C belum banyak sehingga menyisakan banyak residu (LDPE yang belum mengalami *cracking*).

5.2 Saran

Saran untuk penelitian pengolahan limbah LDPE menjadi bahan bakar cair adalah :

1. Dapat dicoba penggunaan jenis pelarut yang lain untuk menghasilkan fraksi cair yang lebih besar dan mengalami evaporasi lebih sedikit.
2. Dapat dilakukan penelitian mengenai pengaruh pengotor pada plastik terhadap fraksi cair.
3. Dapat dilakukan penelitian mengenai penggunaan rasio pelarut terhadap plastik (w/w) yang lebih besar dari 5:1.
4. Dapat dilakukan penelitian dengan penggunaan kondensor selama *run* percobaan untuk meningkatkan yield fraksi cair sebagai skema semi-batch ataupun kontinu.
5. Melakukan analisis GC-MS terhadap pelarut agar dapat lebih baik membedakan komponen-komponen pada produk dan pelarut.

DAFTAR PUSTAKA

- Abdel Goad, Mahmoud, and Rasha Ali. 2017. "Thermal and Catalytic *Cracking* of Plastic Wastes into Hydrocarbon Fuels." *International Journal of Engineering and Information Systems* 1(5):56–61.
- Adoe, Dominggus G. H., Wenseslaus Bunganaen, Ika F. Krisnawi, and Ferdyan A. Soekwanto. 2016. "Pirolisis Sampah Plastik PP (Polypropylene) Menjadi Minyak Pirolisis Sebagai Bahan Bakar Primer." *LONTAR Jurnal Teknik Mesin Undana* 3(1):17–26.
- Aguado, J., and D. P. Serrano. 1999. *Feedstock Recycling of Plastic Wastes*. Cambridge: The Royal Society of Chemistry.
- Akhbar, Tareq. 2013. "Bahan Bakar Premium Terhadap Kandungan Emisi Gas Buang Pada Sepeda Motor Honda Vario Tecno 110 cc."
- Alemán-Vázquez, Laura O., Pablo Torres-Mancera, Jorge Ancheyta, and Joel Ramírez-Salgado. 2016. "Use of Hydrogen Donors for Partial Upgrading of Heavy Petroleum." *Energy and Fuels* 30(11):9050–60.
- Arvirianty, Anastasia, 2019, Nasib RI: Stok BBM 20 Hari, Cadangan Minyak Sisa 10 Tahun, <https://www.cnbcindonesia.com/news/20190116121717-4-50911/nasib-ri-stok-bbm-20-hari-cadangan-minyak-sisa-10-tahun>, diakses Maret 2021
- Bagri, Ranbir, and Paul T. Williams. 2002. "Catalytic Pyrolysis of Polyethylene." *Journal of Analytical and Applied Pyrolysis* 63(1):29–41.
- Bahraini, Amanda, 2018, 7 Types of Plastic that You Need to Know, <https://waste4change.com/blog/7-types-plastic-need-know/>, diakses Maret 2021
- Batool, Madeeha, Muhammad Imran Din, Baoshan Li, and Asma Tufail Shah. 2016. "Catalytic Pyrolysis of Low Density Polyethylene Using Cetyltrimethyl Ammonium Encapsulated Monovacant Keggin Units ($C_{19}H_{42}N)_4H_3(PW_{11}O_{39})$ and ZSM-5." *Journal of Chemistry* 2016(1):194–99.
- Brydson, J. A. 2005. *Plastics Materials*. seventh. edited by J. A. Brydson. Oxford: Butterworth Heinemann.
- Budsaereechai, Supattra, Andrew J. Hunt, and Yuvarat Ngernyen. 2019. "Catalytic Pyrolysis of Plastic Waste for the Production of Liquid Fuels for Engines." *RSC Advances* 9(10):5844–57.
- Buekens, A. G., and H. Huang. 1998. "Catalytic Plastics *Cracking* for Recovery of Gasoline-Range Hydrocarbons from Municipal Plastic Wastes." *Resources, Conservation and Recycling* 23(3):163–81.
- Cahyono, M. Sigit, and Ucik Ika Fenti. 2017. "Influence of Heating Rate and Temperature on the Yield and Properties of Pyrolysis Oil Obtained from Waste Plastic Bag." *Conserve: Journal of Energy and Environmental Studies* 1(1):1–8.
- Crawfond, R. J. 1998. "Plastics Engineering 3rd Edition." 530.
- Dewi, Kusuma Indah Noor, Agus Prasetya, Enginering Faculty, Universitas Gadjah Mada,

- Engineering Faculty, and Universitas Gadjah Mada. 2015. "Characteristics Of Pyrolysis Oil Batch Polyethylene and Polystyrene Plastic Waste." *Journal UGM* 73–77.
- Fadillah, Farhan Azka, and Felicia Tjandra. 2019. *Pengolahan Limbah LDPE Menjadi Bahan Bakar Cair. Laporan Penelitian*. Universitas Katolik Parahyangan. Bandung. Indonesia.
- Galadima, Ahmad, and Oki Muraza. 2015. "In Situ Fast Pyrolysis of Biomass with Zeolite Catalysts for Bioaromatics/Gasoline Production: A Review." *Energy Conversion and Management* 105:338–54.
- Gao, Feng. 2010. "Pyrolysis of Waste Plastics into Fuels." University of Canterbury.
- Geyer, Roland, Jenna R. Jambeck, and Kara Lavender Law. 2017. "Production, Use, and Fate of All Plastics Ever Made." *Science Advances* 3(7):25–29.
- Giacovelli, Claudia, Anna Zamparo, and Andrea Wehrli. 2018. "SINGLE-USE PLASTICS: A Roadmap for Sustainability" edited by United Nations Environment Programme.
- Gould, Kenneth A., and Irwin A. Wiehe. 2007. "Natural Hydrogen Donors in Petroleum Resids." *10th Topical Conference on Refinery Processing 2007, Held at the 2007 AIChE Spring National Meeting* 218–28.
- H, Baharudin, Jaka Windarta, and Erick Hardian Giovanni. 2020. "Konversi Limbah Plastik Menjadi Bahan Bakar." *Jurnal Energi Baru Dan Terbarukan* 1(1):1–6.
- Harper, Charles A., and Edward M. Petrie. 2003. *Plastics Materials and Processes*.
- Indonesia.go.id, 2019, Menenggelamkan Pembuang Sampah Plastik di Laut, <https://www.indonesia.go.id/narasi/indonesia-dalam-angka/sosial/menenggelamkan-pembuang-sampah-plastik-di-laut>, diakses Maret 2021.
- Iswadi, Didik, Fatmi Nurisa, and Erlina Liastuti. 2017. "Pemanfaatan Sampah Plastik LDPE Dan PET Menjadi Bahan Bakar Minyak Dengan Proses Pirolisis." *Jurnal Ilmiah Teknik Kimia UNPAM* 1(2):1–9.
- Karaduman, Ali, and Emir H. Şimşek. 2001. "Thermal Degradation Mechanism of Low-Density Polyethylene Plastic Wastes in Cyclohexane." *Journal of Polymers and the Environment* 9(2):85–90.
- Kaza, Silpa, Lisa C. Yao, Perinaz Bhada-Tata, and Frank Van Woerden. 2018. *What a Waste 2.0 : A Global Snapshot of Solid Waste Management to 2050*.
- Kementerian ESDM Ditjen Migas. 2015. *Statistik Minyak Dan Gas Bumi 2015*. Vol. 13.
- Khan, Muhammad Saad, Iqbal Ahmed, Bhajan Lal, and Al-amin Idris. 2018. "Physicochemical and FTIR Study of Diesel- Hydrogen Peroxide Fuel Blend Physicochemical and FTIR Study of Diesel-Hydrogen Peroxide Fuel Blend." 0–9.
- Kleinschmit, Peter, Degussa Ag, Z. N. Wolfgang, and Federal Republicof Germany. 2005. "Zeolites." Pp. 22–26 in *Ullmann's Encyclopedia of Industrial Chemistry*. Weinheim: Wiley-VCH Verlag GmbH & Co. KGaA.
- Koide, Shyunichi, Yasuyuki Komatsu, and Masahiko Shibuya. 2004. "Kerosene Composition."

- Kumar, G. Sanjay, V. Ravi Kumar, and Giridhar Madras. 2002. "Continuous Distribution Kinetics for the Thermal Degradation of LDPE in Solution." *Journal of Applied Polymer Science* 84(4):681–90.
- Kunwar, Bidhya, H. N. Cheng, Sriram R. Chandrashekaran, and Brajendra K. Sharma. 2016. "Plastics to Fuel: A Review." *Renewable and Sustainable Energy Reviews* 54:421–28.
- Liestiono, R. P., Cahyono, M. S., Widyawidura, W., Prasetya, A., & Syamsiro, M. 2017. Karakteristik Minyak dan Gas Hasil Proses Dekomposisi Termal Plastik Jenis Low Density Polyethylene (LDPE). *Jurnal Offshore: Oil, Production Facilities and Renewable Energy*, 1(2), 1.
- Lau, Winnie W. Y., Yonathan Shiran, Richard M. Bailey, Ed Cook, Martin R. Stuchey, Julia Koskella, Costas A. Velis, Linda Godfrey, Julien Boucher, Margaret B. Murphy, Richard C. Thompson, Emilia Jankowska, Arturo Castillo Castillo, Toby D. Pilditch, Ben Dixon, Laura Koerselman, Edward Kosior, Enzo Favoino, Jutta Gutberlet, Sarah Baulch, Meera E. Atreya, David Fischer, Kevin K. He, Milan M. Petit, U. Rashid Sumaila, Emily Neil, Mark V Bernhofen, Keith Lawrence, and James E. Palardy. 2020. "Evaluating Scenarios toward Zero Plastic Pollution." 1461(September):1–6.
- Mahmudha, Siti, and Irwan Nugraha. 2016. "Pengaruh Penggunaan Bentonit Teraktivasi Asam Sebagai Katalis Terhadap Peningkatan Kandungan Senyawa Isopulegol Pada Minyak Sereh Wangi Kabupaten Gayo Lues – Aceh." *Chimica et Natura Acta* 4(3):123.
- Malayadi, A. Fiar. 2017. "Karakteristik Dan Sistem Pengelolaan Limbah Bahan Berbahaya Dan Beracun Laboratorium Universitas Hasanuddin Kota Makassar." *Skripsi* 6.
- Miandad, R., M. A. Barakat, Asad S. Aburiazaiza, M. Rehan, and A. S. Nizami. 2016. "Catalytic Pyrolysis of Plastic Waste: A Review." *Process Safety and Environmental Protection* 2(102):822–38.
- Miguel, G. San, D. P. Serrano, J. Aguado, J. M. Escola, and J. M. Rodri. 2005. "An Investigation into the Catalytic Cracking of LDPE Using Py – GC / MS." 74:370–78.
- Mulya, Kevin Frendy, and Nehemia Rariel E. 2019. "Pengolahan Limbah Ldpe Menjadi Bahan Bakar Cair. *Laporan Penelitian*. Universitas Katolik Parahyangan. Bandung. Indonesia."
- Nugroho, Arif Setyo. 2020. "Pengolahan Limbah Plastik Ldpe Dan Pp Untuk Bahan Bakar Dengan Cara Pirolysis." *Jurnal Litbang Sukowati : Media Penelitian Dan Pengembangan* 4(1):10.
- Onwudili, Jude A., Nagi Insura, and Paul T. Williams. 2009. "Composition of Products from the Pyrolysis of Polyethylene and Polystyrene in a Closed Batch Reactor : Effects of Temperature and Residence Time." *Journal of Analytical and Applied Pyrolysis* 86:293–303.
- Panda, Achyut K. 2018. "Thermo-Catalytic Degradation of Different Plastics to Drop in Liquid Fuel Using Calcium Bentonite Catalyst." *International Journal of Industrial Chemistry* 9(2):167–76.
- Panda, Achyut K., Abdullah Alotaibi, Ivan V. Kozhevnikov, and N. Raveendran Shiju.

2020. "Pyrolysis of Plastics to Liquid Fuel Using Sulphated Zirconium Hydroxide Catalyst." *Waste and Biomass Valorization* 11(11):6337–45.
- Parker, Laura, 2019, The world's plastic pollution crisis explained, <https://www.nationalgeographic.com/environment/article/plastic-pollution>, diakses Maret 2021
- Peacock, Andrew J. 2000. *Inventory Investment and Business Cycles in the United Kingdom*. edited by A. J. Peacock. New York: Marcel Dekker, Inc.
- Prumanto, Denny. 2019. "Tinjauan Performa Purifier Bahan Bakar Terhadap Umur Mesin." *Jurnal Teknik Mesin* 7(December):1–6.
- Puspita, Sherly, 2018, Indonesia Penyumbang Sampah Plastik Terbesar Kedua di Dunia, <https://megapolitan.kompas.com/read/2018/08/19/21151811/indonesia-penyumbang-sampah-plastik-terbesar-kedua-di-dunia>, diakses Maret 2021.
- Quesada, Lucía, Mónica Calero de Hoces, M. A. Martín-Lara, Germán Luzón, and G. Blázquez. 2020. "Performance of Different Catalysts for the in Situ Cracking of the Oil-Waxes Obtained by the Pyrolysis of Polyethylene Filmwaste." *Sustainability (Switzerland)* 12(13):1–15.
- Renilaili, Renilaili. 2019. "Bahan Bakar Cair Dari Limbah Plastik Dengan Metode Catalytic Cracking." *Jurnal Tekno* 16(2):12–22.
- Ridhuan, K., Irawan, D., & Inthifawzi, R. 2019. Proses Pembakaran Pirolisis dengan Jenis Biomassa dan Karakteristik Asap Cair yang Dihasilkan. *Turbo : Jurnal Program Studi Teknik Mesin*, 8(1), 69–78. <https://doi.org/10.24127/trb.v8i1.924>
- Sari, Nasmi Herlina, Suteja Suteja, and Yudi Ahmad Efendi. 2021. "Analisa Waktu Operasi Terhadap Temperatur Dan Tekanan Pada Mesin Diesel." *Jurnal METTEK* 7(1):39.
- Schaar, Van der. 2016. Minyak Bumi. <https://www.indonesia-investments.com/id/bisnis/komoditas/minyak-bumi/item267>, diakses Maret 2021
- Schiers, John, and Walter Kaminsky. 2006. *Feedstock Recycling and Pyrolysis of Waste Plastics*. Chichester: John Wiley & Sons Inc.
- Serrano, D. P., J. Aguado, J. M. Escola, and E. Garagorri. 2003. "Performance of a Continuous Screw Kiln Reactor for the Thermal and Catalytic Conversion of Polyethylene-Lubricating Oil Base Mixtures." *Applied Catalysis B: Environmental* 44(2):95–105.
- Shah, Jasmin, M. Rasul Jan, Fazal Mabood, and Farah Jabeen. 2010. "Catalytic Pyrolysis of LDPE Leads to Valuable Resource Recovery and Reduction of Waste Problems." *Energy Conversion and Management* 51(12):2791–2801.
- Singh, Sunpreet, Chander Prakash, Seeram Ramakrishna, and Grzegorz Krolczyk. 2010. *Advances in Materials Processing IX*. Vol. 443.
- Sulistyono. 2016. "Penggunaan Fraksi Plastik dari Petrokimia dengan Bahan Dasar Minyak dan Gas Bumi Memanfaat dan Bahayanya bagi Kesehatan dan Lingkungan." *Penggunaan Fraksi Plastik dari Petrokimia dengan Bahan Dasar Minyak dan Gas Bumi Memanfaat dan Bahayanya bagi Kesehatan dan Lingkungan*. 06(2):90–101.
- Syamsiro, Mochamad, Harwin Saptoadi, Tinton Norsujianto, Putri Noviasri, Shuo Cheng,

- Zainal Alimuddin, and Kunio Yoshikawa. 2014. "Fuel Oil Production from Municipal Plastic Wastes in Sequential Pyrolysis and Catalytic Reforming Reactors." *Energy Procedia* 47:180–88.
- Tiseo, Ian. 2019. Oil Demand for Plastics Production Worldwide in 2019, 2050, and 2060. <https://www.statista.com/statistics/664933/oil-demand-plastics-production-globally/>, diakses Maret 2021
- Vasile, Cornelia, and Mihaela Pascu. 2005. *Practical Guide to Polyethylene*.
- Wijayanto, Danar Susilo, Ngatou Rohman, Ranto Ranto, Husin Bugis, Arif Nurachman, and Febryan Alfianto Nugroho. 2017. "Analisis Penerapan Heat Transfer Pada Pemanasan Bahan Bakar Bensin Melalui Pipa Kapiler Bersirip Radial Di Dalamupper Tank Radiator Untuk Meningkatkan Performansi Mesin Kijang." *Jurnal Ilmiah Pendidikan Teknik Dan Kejuruan* 6(2):76–92.
- Wiratmaja, I. 2010. "Pengujian Karakteristik Fisika Biogasoline Sebagai Bahan Bakar Alternatif Pengganti Bensin Murni." *Jurnal Energi Dan Manufaktur* 4(2).
- Wong, S. L., T. A. Tuan Abdullah, N. Ngadi, A. Ahmad, and I. M. Inuwa. 2016. "Parametric Study on Catalytic Cracking of LDPE to Liquid Fuel over ZSM-5 Zeolite." *Energy Conversion and Management* 122:428–38.
- Wong, Syie Luing, Norzita Ngadi, and T. A. T. Abdullah. 2014. "Study on Dissolution of Low Density Polyethylene (LDPE)." *Applied Mechanics and Materials* 695:170–73.
- Yeo, Jayven Chee Chuan, Joseph K. Muiruri, Warintorn Thitsartarn, Zibiao Li, and Chaobin He. 2018. "Recent Advances in the Development of Biodegradable PHB-Based Toughening Materials: Approaches, Advantages and Applications." *Materials Science and Engineering C* 92(October):1092–1116.
- Zattini, Giorgio, Chiara Leonardi, Laura Mazzocchetti, Massimo Cavazzoni, Ivan Montanari, Cristian Tosi, Tiziana Benelli, and Loris Giorgini. 2017. "Pyrolysis of Low-Density Polyethylene." *Sustainable Design and Manufacturing* 68(2017):480–91.