

BAB V

KESIMPULAN DAN SARAN

5.1 Kesimpulan

Berdasarkan hasil penelitian ini, ada beberapa kesimpulan yang dapat diambil yaitu:

1. Proses karbonisasi hidrotermal dan pirolisis menggunakan katalis *ferrocene* dan nikel nitrat dari *Chlorella sp.* menghasilkan material karbon nano.
2. Penambahan konsentrasi katalis sebelum proses karbonisasi hidrotermal atau pada proses impregnasi meningkatkan komposisi unsur C.
3. Proses karbonisasi hidrotermal pada karbon prekursor dapat meningkatkan kristalinitas hasil karbon nano.
4. Rata-rata *yield* karbon nano dari *hydrochar* adalah sebesar 30,5 %.
5. Rata-rata kristalinitas karbon nano yang terbentuk adalah sebesar 21,9 %.

5.2 Saran

Adapun beberapa saran yang dapat dipertimbangkan guna menyempurnakan penelitian selanjutnya antara lain:

1. *Support catalyst* yang digunakan pada proses pirolisis dapat digunakan senyawa Al_2O_3 atau senyawa silika.
2. Penambahan karbon prekursor perlu ditambahkan.
3. Analisis bahan baku mikroalga perlu ditambahkan untuk membandingkan hasil analisis.

DAFTAR PUSTAKA

- Afre, R. A., Soga, T., Jimbo, T., Kumar, M., Ando, Y., Sharon, M., Somani, P. R., & Umeno, M. (2006). Carbon nanotubes by spray pyrolysis of turpentine oil at different temperatures and their studies. *Microporous and Mesoporous Materials*, 96(1–3), 184–190. <https://doi.org/10.1016/j.micromeso.2006.06.036>
- Bai, X., Li, D., Wang, Y., & Liang, J. (2005). Effects of temperature and catalyst concentration on the growth of aligned carbon nanotubes. *Tsinghua Science and Technology*, 10(6), 729–735. [https://doi.org/10.1016/S1007-0214\(05\)70142-5](https://doi.org/10.1016/S1007-0214(05)70142-5)
- Bhatt, V. (2016). Basic Organometallic Chemistry. *Essentials of Coordination Chemistry*, 173–190. <https://doi.org/10.1016/b978-0-12-803895-6.00007-0>
- Esposito, L., Bellosi, A., Guiciardi, S., & Portu, G. De. (1998). *Solid state bonding of Al 2 O 3 with Cu , Ni and Fe : characteristics and properties*. 3, 1827–1836.
- Esquenazi, G., Brinson, B., & Barron, A. (2018). Catalytic Growth of Carbon Nanotubes by Direct Liquid Injection CVD Using the Nanocluster [H_xPMo₁₂O₄₀·H₄Mo₇₂Fe₃₀(O₂CMe)₁₅O₂₅₄(H₂O)_{98-y}(EtOH)_y]. *C*, 4(1), 17. <https://doi.org/10.3390/c4010017>
- Ezz, A. A., Kamel, M. M., & Saad, G. R. (2019). Synthesis and characterization of nanocarbon having different morphological structures by chemical vapor deposition over Fe-Ni-Co-Mo/MgO catalyst. *Journal of Saudi Chemical Society*, 23(6), 666–677. <https://doi.org/10.1016/j.jscs.2018.11.004>
- Fabris, D., Rosshirt, M., Cardenas, C., Wilhite, P., Yamada, T., & Yang, C. Y. (2011). Application of carbon nanotubes to thermal interface materials. *Journal of Electronic Packaging, Transactions of the ASME*, 133(2), 1–7. <https://doi.org/10.1115/1.4003864>
- Fathy, N. A. (2017). Carbon nanotubes synthesis using carbonization of pretreated rice straw through chemical vapor deposition of camphor. *RSC Advances*, 7(45), 28535–28541. <https://doi.org/10.1039/c7ra04882c>
- Ferreira, F. V., Franceschi, W., Menezes, B. R. C., Biagioni, A. F., Coutinho, A. R., & Cividanes, L. S. (2018). Synthesis, characterization, and applications of carbon nanotubes. In *Carbon-Based Nanofillers and Their Rubber Nanocomposites: Carbon Nano-Objects*. Elsevier Inc. <https://doi.org/10.1016/B978-0-12-813248-7.00001-8>
- Ghosh, P., Sengupta, S., Singh, L., & Sahay, A. (2020). Life cycle assessment of waste-to-bioenergy processes: a review. In *Bioreactors*. INC. <https://doi.org/10.1016/b978-0-12-821264-6.00008-5>
- Hadiyanto, & Azim, M. (2012). *Penerbit & Percetakan UPT UNDIP Press SEMARANG*. 1–138.
- Hadiyanto, Widayat, & Kumoro, A. C. (2012). Potency of microalgae as biodiesel source in Indonesia. *International Journal of Renewable Energy Development*, 1(1), 23–27. <https://doi.org/10.14710/ijred.1.1.23-27>
- Han, Z., & Fina, A. (2011). Thermal conductivity of carbon nanotubes and their polymer

- nanocomposites: A review. *Progress in Polymer Science (Oxford)*, 36(7), 914–944. <https://doi.org/10.1016/j.progpolymsci.2010.11.004>
- Heimann, K., & Huerlimann, R. (2015). Microalgal Classification: Major Classes and Genera of Commercial Microalgal Species. In *Major Classes and Genera of Commercial Microalgal Species. Handbook of Marine Microalgae: Biotechnology Advances*, 25–41. <https://doi.org/10.1016/B978-0-12-800776-1.00003-0>
- Hone, J., Whitney, M., Piskoti, C., & Zettl, A. (2016). Conductivity of single-walled carbon nanotubes. *Journal of Experimental and Theoretical Physics*, 123(6), 1084–1089. <https://doi.org/10.1134/S1063776116130033>
- Hou, H., Schaper, A. K., Weller, F., & Greiner, A. (2002). Carbon nanotubes and spheres produced by modified ferrocene pyrolysis. *Chemistry of Materials*, 14(9), 3990–3994. <https://doi.org/10.1021/cm021206x>
- Inshakova, E., & Inshakov, O. (2017). World market for nanomaterials: Structure and trends. *MATEC Web of Conferences*, 129(2017), 1–5. <https://doi.org/10.1051/matecconf/201712902013>
- Kaliva, M., & Vamvakaki, M. (2020). Chapter 17 - Nanomaterials characterization. In *Polymer Science and Nanotechnology*. Elsevier Inc. <https://doi.org/10.1016/B978-0-12-816806-6.00017-0>
- Kirtania, K. (2018). Thermochemical conversion processes for waste biorefinery. In *Waste Biorefinery: Potential and Perspectives*. Elsevier B.V. <https://doi.org/10.1016/B978-0-444-63992-9.00004-5>
- Kumanek, B., & Janas, D. (2019). Thermal conductivity of carbon nanotube networks: a review. *Journal of Materials Science*, 54(10), 7397–7427. <https://doi.org/10.1007/s10853-019-03368-0>
- Kumar, M. (2011). Carbon Nanotube Synthesis and Growth Mechanism. *Carbon Nanotubes - Synthesis, Characterization, Applications, Cvd.* <https://doi.org/10.5772/19331>
- Kumar, S., & Ankaram, S. (2019). Waste-to-energy model/tool presentation. In *Current Developments in Biotechnology and Bioengineering: Waste Treatment Processes for Energy Generation*. Elsevier B.V. <https://doi.org/10.1016/B978-0-444-64083-3.00012-9>
- Lotfy, V. F., Fathy, N. A., & Basta, A. H. (2018). Novel approach for synthesizing different shapes of carbon nanotubes from rice straw residue. *Journal of Environmental Chemical Engineering*, 6(5), 6263–6274. <https://doi.org/10.1016/j.jece.2018.09.055>
- Mata, T. M., Martins, A. A., & Caetano, N. S. (2010). Microalgae for biodiesel production and other applications: A review. *Renewable and Sustainable Energy Reviews*, 14(1), 217–232. <https://doi.org/10.1016/j.rser.2009.07.020>
- Mathur, R. B. (2016). Carbon nanomaterials: Synthesis, structure, properties and applications. In *Carbon Nanomaterials: Synthesis, Structure, Properties and Applications*. <https://doi.org/10.1201/9781315371849>
- Meyyappan, M. (2005). *Science and Applications* Edited By. In *New York*.

- Mubarak, N. M., Abdullah, E. C., Jayakumar, N. S., & Sahu, J. N. (2014). An overview on methods for the production of carbon nanotubes. *Journal of Industrial and Engineering Chemistry*, 20(4), 1186–1197. <https://doi.org/10.1016/j.jiec.2013.09.001>
- Nigam, P. S., & Singh, A. (2011). Production of liquid biofuels from renewable resources. *Progress in Energy and Combustion Science*, 37(1), 52–68. <https://doi.org/10.1016/j.pecs.2010.01.003>
- Norazian, I. S., Suraya, A. R., Norhafizah, A., Amran, T. M. T., & Alias, N. (2014). Effect of catalyst concentration on performance of hybrid CNT-carbon fibre nanocomposite. *Advanced Materials Research*, 974(June), 15–19. <https://doi.org/10.4028/www.scientific.net/AMR.974.15>
- Pierson, H. O. (1992). the Chemistry of Cvd. In *Handbook of Chemical Vapor Deposition*. <https://doi.org/10.1016/b978-0-8155-1300-1.50009-x>
- Pitroda, J. (2016). A Critical Review on Carbon Nanotubes. *International Journal of Constructive Research in Civil Engineering*, 2(5), 36–42. <https://doi.org/10.20431/2454-8693.0205007>
- Prasek, J., Drbohlavova, J., Chomoucka, J., Hubalek, J., Jasek, O., Adam, V., & Kizek, R. (2011). Methods for carbon nanotubes synthesis - Review. *Journal of Materials Chemistry*, 21(40), 15872–15884. <https://doi.org/10.1039/c1jm12254a>
- Rahman, S. F. A., Mahmood, M. R., & Hashim, A. M. (2014). Growth of graphene on nickel using a natural carbon source by thermal chemical vapor deposition. *Sains Malaysiana*, 43(8), 1205–1211.
- Robaiah, M., Rusop, M., Abdullah, S., Khusaimi, Z., Azhan, H., Fadzlinatul, M. Y., Salifairus, M. J., & Asli, N. A. (2018). Synthesis of carbon nanotubes from palm oil on stacking and non-stacking substrate by thermal-CVD method. *AIP Conference Proceedings*, 1963. <https://doi.org/10.1063/1.5036873>
- Safi, C., Zebib, B., Merah, O., Pontalier, P. Y., & Vaca-Garcia, C. (2014). Morphology, composition, production, processing and applications of Chlorella vulgaris: A review. *Renewable and Sustainable Energy Reviews*, 35, 265–278. <https://doi.org/10.1016/j.rser.2014.04.007>
- Sharma, R., Jasrotia, K., Singh, N., Ghosh, P., srivastava, S., Sharma, N. R., Singh, J., Kanwar, R., & Kumar, A. (2020). A Comprehensive Review on Hydrothermal Carbonization of Biomass and its Applications. *Chemistry Africa*, 3(1), 1–19. <https://doi.org/10.1007/s42250-019-00098-3>
- Singh, J., & Saxena, R. C. (2015). An Introduction to Microalgae: Diversity and Significance. Diversity and Significance. *Handbook of Marine Microalgae: Biotechnology Advances*, 11–24. <https://doi.org/10.1016/B978-0-12-800776-1.00002-9>
- Wampler, T. P. (2007). *Applied Pyrolysis Handbook* (Second).
- Wilianti, W., & Orlando, N. (2017). *Sintesis Material Karbon Nano dari Minyak Goreng Kelapa Sawit dengan Metode Nebulized Spray Pyrolysis*.
- Williams, P. T. (2021). Hydrogen and Carbon Nanotubes from Pyrolysis - Catalysis of Waste Plastics : A Review. *Waste and Biomass Valorization*, 12(1), 1–28.

<https://doi.org/10.1007/s12649-020-01054-w>

Wulan, P. P. D. K., & Rivai, G. T. (2018). Synthesis of carbon nanotube using ferrocene as carbon source and catalyst in a vertical structured catalyst reactor. *E3S Web of Conferences*, 67, 4–9. <https://doi.org/10.1051/e3sconf/20186703038>

Yan, J., Fan, Z., & Zhi, L. (2012). Functionalized Carbon Nanotubes and Their Enhanced Polymers. In *Polymer Science: A Comprehensive Reference, 10 Volume Set* (Vol. 8). Elsevier B.V. <https://doi.org/10.1016/B978-0-444-53349-4.00217-X>

Yang, C., Li, R., Zhang, B., Qiu, Q., Wang, B., Yang, H., Ding, Y., & Wang, C. (2019). Pyrolysis of microalgae: A critical review. *Fuel Processing Technology*, 186(September 2018), 53–72. <https://doi.org/10.1016/j.fuproc.2018.12.012>

Yue, Y. C., Ren, W., Zhao, M. L., Guo, M. X., Zhang, Y. T., Xia, J., & Li, D. J. (2011). Effect of reaction temperature on carbon nanotubes. *Advanced Materials Research*, 306–307(3), 1383–1386. <https://doi.org/10.4028/www.scientific.net/AMR.306-307.1383>

Zhilyaev, I., Grabco, D., Leu, D., Botnariuc, V., & Raevskii, S. (2002). Mechanical properties and microstructure of microcrystalline GaN. *Philosophical Magazine A*, 82(10), 2217–2221. <https://doi.org/10.1080/01418610210135160>