



BAB V

KESIMPULAN DAN SARAN

5.1 Kesimpulan

1. Munculnya gugus C=O pada xanthan asetat dengan analisa FTIR membuktikan bahwa xanthan gum mengalami penambahan gugus asetat.
2. Derajat substitusi tertinggi yang diperoleh adalah 5,62 dari batas maksimal 13.
3. Reaksi asetilasi xanthan gum memiliki tekanan optimal pada 100 bar.
4. Jenis katalis yang menghasilkan DS tertinggi adalah K_2CO_3 .
5. Derajat substitusi tertinggi yang diperoleh dari reaksi asetilasi xanthan gum dengan pelarut CO_2 bertekanan lebih rendah dari reaksi dalam *ionic liquid*.
6. Xanthan asetat dengan derajat substitusi yang semakin tinggi memiliki sifat yang semakin hidrofobik sesuai sifat plastik.

5.2 Saran

1. Produk xanthan asetat dengan bentuk visual yang berbeda sebaiknya dicuci dengan prosedur yang lain.
2. Penelitian mengenai pembuatan plastic dari xanthan asetat sebaiknya dilakukan pada tekanan 100 bar dan menggunakan katalis K_2CO_3 .
3. Sampel xanthan gum dan xanthan asetat sebaiknya dikeringkan terlebih dahulu sebelum dianalisa menggunakan TGA dan DSC.
4. Kestabilan termal produk xanthan asetat sebaiknya dibandingkan dengan produk serupa dari reaksi dalam pelarut lain dengan nilai DS yang sama.



DAFTAR PUSTAKA

1. Abdullah, S. A., 2007. *Solubility in Supercritical Carbon Dioxide*, New Jersey: Otto H. York Department of Chemical Engineering.
2. Ahmad, F. B. et al., 1999. Physico-Chemical Characterisation of Sago Starch. *Carbohydrate Polymers*, 38(4), pp. 361-370.
3. Andrews, T., 1876. The Bakerian Lecture : On the Gaseous State of Matter. *Philosophical Transactions*, 166(1), pp. 421-449.
4. Badan Standarisasi Nasional, 2014. *Kantong Plastik Mudah Terurai*. [Online] Available at: http://sisni.bsn.go.id/index.php?sni_main/sni/detail_sni/22074 [Accessed 23 5 2017].
5. Beckman, E. J., 2004. Supercritical and Near-Critical CO₂ in Green. *Journal of Supercritical Fluids*, 28(2-3), pp. 121-191.
6. Betancur, A. D., Chel, G. L. & Canizares, H. E., 1997. Acetylation and Characterization of *Canavalia ensiformis* Starch. *Journal of Agricultural and Food Chemistry*, 45(2), pp. 378-382.
7. Briscoe, B. J. & Kelly, C. T., 1995. The Plasticization of a Polyurethane by Carbon Dioxide at High Pneumatic Stresses. *Polymer*, 36(16), pp. 3099-3102.
8. Chen, Z., Schols, H. A. & Voragen, A. G., 2004. Differently Sized Granules from Acetylated Potato and Sweet Potato. *Carbohydrate Polymers*, 56(2), pp. 219-226.
9. Chua, T.-K., Tseng, M. & Yang, M.-K., 2013. Degradation of Poly(ϵ -caprolactone) by Thermophilic *Streptomyces thermoviolaceus* subsp. *thermoviolaceus* 76T-2. *AMB Express*, 3(8), pp. 1-7.
10. Coffey, D. G., Bell, D. A. & Henderson, A., 2006. Cellulose and Cellulose Derivatives. In: A. M. Stephen, G. O. Phillips & P. A. Williams, eds. *Food Polysaccharides and Their Applications*. Second ed. New York: Taylor & Francis Group, pp. 148-174.
11. Darensbourg, D. J. & Holtcamp, M. W., 1996. Catalyst for the Reactions of Epoxides and Carbon Dioxide. *Coordination Chemistry Reviews*, 153(1), pp. 155-174.
12. Davidson, I. W., 1978. Production of Polysaccharides by *Xanthomonas Campestris* In Continuous Culture. *FEMS Microbiology Letters*, 3(6), pp. 347-349.

13. DeSimone, J. M., 2002. Practical Approaches to Green Solvents. *Science*, 297(5582), pp. 799-803.
14. Dicke, R., 2004. A Straight Way to Regioselectively Functionalized Polysaccharide Esters. *Cellulose*, 11(2), pp. 255-263.
15. Eckert, C. A., Knutson, B. L. & Debenedetti, P. G., 1996. Supercritical Fluids as Solvents for Chemical and Materials Processing. *Nature*, 383(1), pp. 313-318.
16. Elomaa, M. et al., 2004. "Determination of the Degree of Substitution of Acetylated Starch. *Carbohydrate Polymers*, 57(3), pp. 261-267.
17. Endo, R., Setoyama, M., Yamamoto, K. & Kadokawa, J.-i., 2015. Acetylation of Xanthan Gum in Ionic Liquid. *Journal of Polymers and the Environment*, 23(2), pp. 199-205.
18. Fahrudin, U. S. & Firdausi, N. I., 2010. *Optimasi Pembuatan Plastik Biodegradable Berbasis Ubi Kayu Dengan Aditif Senyawa Limonen Dari Kulit Jeruk*, Malang: Universitas Negeri Malang.
19. Fessenden, R. J. & Fessenden, J. S., 1986. *Organic Chemistry*. Third ed. California: Erlangga.
20. Firdaus, F., Mulyaningsih, S. & Anshory, H., 2008. Green Packaging Berbasis Biomaterial: Karakteristik Mekanik dan Ketahanan Terhadap Mikroba Pengurai Film Kemasan dari Komposit Pati Tropis-Pla-Khitosan. *Prosiding Seminar Nasional Teknoin*, pp. B27-B32.
21. Francisco, J. d. C., 2002. Gelatinization of Cassava, Potato and Wheat Starches in Supercritical Carbon Dioxide. *The Journal of Supercritical Fluids*, 22(3), pp. 247-254.
22. Francisco, J. d. C. & Sivik, B., 2002. Gelatinization of Cassava, Potato and Wheat Starches in. *Journal of Supercritical Fluids*, 22(3), pp. 247-254.
23. Garcia-Ochoa, F. & Casas, J., 1992. Viscosity of Locust Bean (*Ceratonia siliqua*). *Journal of the Science of Food and Agriculture*, 59(1), pp. 97-100.
24. Garcia-Ochoa, F. & Casas, J., 1994. Apparent Yield Stress in Xanthan Gum Solutions at Low Concentrations. *The Chemical Engineering Journal*, 53(3), pp. B41-B46.
25. García-Ochoa, F., Santos, V., Casas, J. & Gómez, E., 2000. Xanthan gum: production, recovery, and properties. *Biotechnology Advances*, 18(7), pp. 549 - 579.

26. Graaf, R. A. d., Broekroelofs, A. & Janssen, L. P. B. M., 1998. The Acetylation of Starch by Reactive Extrusion. *Starch/Starke*, 50(5), pp. 198-205.
27. Harris, R. et al., 1999. *Polysaccharide Modification in Densified Fluid*. United States, Patent No. US5977348 A.
28. Hayward, T. M., Svishchev, I. M. & Makhija, R. C., 2003. Stainless Steel Flow Reactor for Supercritical Water Oxidation : Corrosion Test. *Journal of Supercritical Fluids*, 27(3), pp. 275-281.
29. Heinze, T., Liebert, T. & Koschella, A., 2006. *Esterification of Polysaccharides*. First ed. New York: Springer.
30. Hellweg, S., Fischer, U., Scheringer, M. & Hungerbühler, K., 2004. Environmental Assessment of Chemicals: Methods and Application. *Green Chemistry*, 6(8), pp. 418-427.
31. Indonesia Investment, 2010. *Penduduk Indonesia*. [Online] Available at: <http://www.indonesia-investments.com/id/budaya/demografi/item67> [Accessed 23 Mei 2017].
32. Jansson, P.-e., Kenne, L. & Lindberg, B., 1975. Structure of the extracellular polysaccharide from xanthomonas campestris. *Carbohydrate Research*, 45(1), pp. 275-282.
33. Jessop, P. G. & Leitner, W., 1999. *Chemical Synthesis Using Supercritical Fluids*. First ed. Weinheim: Wiley-VCH.
34. Kementrian Energi dan Sumber Daya Mineral, 2012. *Laju Eksplorasi Cadangan Minyak Indonesia Sangat Tinggi*. [Online] Available at: <http://www.esdm.go.id/berita/40-migas/5529-laju-eksplorasi-cadangan-minyak-indonesia-sangat-tinggi.html> [Accessed 23 Mei 2017].
35. Kemmere, M. F., 2005. Supercritical Carbon Dioxide for Sustainable Polymer Processes. In: T. M. Maartje F. Kemmere, ed. *Supercritical Carbon Dioxide: in Polymer Reaction Engineering*. Weinheim: Wiley-VCH, pp. 1-14.
36. Klemm, D., Heublein, B., Fink, H.-P. & Bohn, A., 2005. 2005. *Angewandte Chemie International Edition*, 44(22), pp. 3358-3393.

37. Krevelen, D. W. V., 1976. Their Estimation and Correlation with Chemical. In: E. M. Pearce, ed. *Properties of Polymers*. Amsterdam: Elsevier, p. 620.
38. Li, H. et al., 2002. Chemical Reaction in Binary Mixtures near the Critical Region: *Chemistry - A European Journal*, 8(24), pp. 5593-5600.
39. Lundqvist, R., 1999. Molecular Weight Studies on Hydroxypropyl Methylcellulose II. Intrinsic Viscosity. *International Journal of Polymer Analysis and Characterization*, 5(1), pp. 61-84.
40. Lytle, C. L. G., 2017. *When The Mermaids Cry : The Great Plastic Tide*. [Online] Available at: <http://plastic-pollution.org/> [Accessed 23 Mei 2017].
41. Matondang, T. D. S., Wirjosentono, B. & Yunus, D., 2013. Pembuatan Plastik Kemasan Terbiodegradasikan dari Polipropylene Tergrafting Maleat Anhidrida dengan Bahan Pengisi Pati Sagu Kelapa Sawit. *Valensi*, 3(2), pp. 110-116.
42. Milas, M. & Rinaudo, M., 1979. Conformational Investigation On The Bacterial Polysaccharides Xanthan. *Carbohydrate Research*, 76(1), pp. 189-196.
43. Modell, M., 1982. *Processing Methods for the Oxidation of Organics in Supercritical Water*. Washington DC, Patent No. US 4338199.
44. Morimoto, M., Saimoto, H. & Shigemasa, Y., 2002. Control of Functions of Chitin and Chitosan by Chemical Modification. *Trends in Glycoscience and Glyvotechnology*, 14(78), pp. 205 - 222.
45. Morris, E. R., 1977. Molecular Origin of Xanthan Solution Properties. In: P. A. .. Sandford & A. Laskin, eds. *Extracellular Microbial Polysaccharides*. Washington DC: American Chemical Society, pp. 81-89.
46. Morris, V. J., 2006. Bacterial Polysaccharides. In: A. M. Stephen, G. O. Phillips & P. A. Williams, eds. *Food Polysaccharides and Their Applications*. New York: Taylor & Francis, pp. 413-454.
47. Muljana, H., Heeres, F. P. H. J. & Janssen, L. P., 2010. Green Starch Conversion : Studies on Starch Acetylation in Densified CO₂. *Carbohydrate Polymers*, 82(3), pp. 653-662.

48. Muljana, H., Picchioni, F., Heeres, H. J. & Janssen, L. P., 2011. Experimental and Modeling Studies on the Solubility of Sub- and Supercritical Carbon Dioxide (scCO₂) in Potato Starch and Derivatives. *Polymer Engineering and Science*, 51(1), pp. 28-36.
49. Muljana, H. et al., 2011. Insights in Starch Acetylation in Sub- and Supercritical CO₂. *Carbohydrate Research*, 346(10), pp. 1224-1231.
50. Murray, A. K., 2002. *Using Glycan Oligomer Analysis for Examination of Textile Fibers, Paper, Wood, Grains, Food and Other Cellulose Containing Materials of Plant Origin*. Japan, Patent No. WO 2002086496 A1.
51. Ning, Y.-C., 2005. *Structural Identification of Organic Compounds with Spectroscopic Technique*. First ed. Weinheim: Wiley-VCH.
52. Podolsak, A. K., Tiu, C., Saeki, T. & Usui, H., 1996. Rheological Properties and Some Applications for Rhamsan and Xanthan Gum Solutions. *Polymer International*, 40(3), pp. 155-167.
53. Ponte, M. N. d., 2009. Phase Equilibrium-Controlled Chemical Reaction Kinetics in High Pressure. *Journal of Supercritical Fluids*, 47(3), pp. 344-350.
54. Raina, C. S., Singh, S., Bawa, A. S. & Saxena, D. C., 2006. Some Characteristics of Acetylated, Cross-Linked and Dual Modified. *European Food Research and Technology*, 223(4), pp. 561-570.
55. Reid, R. C., Prausnitz, J. M. & Poling, B. E., 1987. *The Properties of Gases and Liquids*. Forth ed. Michigan: McGraw-Hill.
56. Rorrer, G. L., 1993. Vapor-phase HF solvolysis of cellulose : modification of the reversion oligosaccharide distribution by in-situ methanolysis. *Carbohydrate Polymers*, 22(1), pp. 9 - 13.
57. Safford, H. W., 1960. Instrumental Methods of Chemical Analysis (Ewing, Galen W.). *Journal of Chemical Education*, 37(11), p. A750.
58. Sandford, P. A. & Baird, J., 1983. Industrial Utilization of Polysaccharides. In: G. O. Aspinall, ed. *The Polysaccharides*. Toronto: Elsevier, pp. 411-490.
59. Sandford, P. A., Baird, J. & Cottrell, I. W., 1981. Xanthan Gum with Improved Dispersibility. In: D. A. Brant, ed. *Solution Properties of Polysaccharides*. Washington DC: American Chemical Society, pp. 31-41.

60. Savage, P. E. et al., 1995. Reactions at Supercritical Conditions : Applications and Fundamentals. *AIChE Journal*, 41(7), pp. 1723-1778.
61. Scolar, S., 2015. *Number of Publications Concerning Polymerization in scCO₂*. [Online]
Available at: <http://www.cas.org/SCIFINDER/SCHOLAR/index.html>.
[Accessed 25 April 2016].
62. Sirait, A., 2015. *Cadangan Minyak Makin Menipis, Gas Meningkat*. [Online]
Available at: http://katadata.co.id/public/media/images/2015/11/16/2015_11_16-12_18_42_6ec11da62f9b11807c74a5822298df68.png.
[Accessed 23 Mei 2017].
63. Span, R. & Wagner, W., 1996. A New Equation of State for Carbon Dioxide Covering the Fluid Region from the Triple-Point Temperature to 1100K at Pressures up to 800 Mpa. *Journal of Physical and Chemistry*, 25(6), pp. 1509-1596.
64. Steeneken, P. A. M. & Woortman, A. J. J., 2008. Surface Effects in the Acetylation of Granular Potato Starch. *Carbohydrate Research*, 343(13), pp. 2278-2284.
65. Su, L., Ji, W., Lan, W. & Dong, X., 2003. Chemical Modification of Xanthan Gum to Increase Dissolution Rate. *Carbohydrate Polymers*, 53(4), pp. 497-499.
66. Tardif, R., 2013. *The Life of a Plastic Bottle*. [Online]
Available at: <http://www.greenhome.com/blog/the-life-of-a-plastic-bottle>.
[Accessed 23 Mei 2017].
67. Tokiwa, Y., Calabria, B. P., Ugwu, C. U. & Aiba, S., 2009. Biodegradability of Plastics. *International Journal of Molecular Sciences*, 10(9), pp. 3722-3742.
68. Tokiwa, Y. & Suzuki, T., 1978. Hydrolysis of Polyesters by *Rhizopus delemar* Lipase. *Agricultural and Biological Chemistry*, 42(5), pp. 1071-1072.
69. Tokiwa, Y., Suzuki, T. & Ando, T., 1979. Synthesis of Copolyamide-Esters and Some Aspects Synthesis of Copolyamide-Esters and Some Aspects Involved in Their Hydrolysis by Lipase. *Journal of Applied Polymer Science*, 24(7), pp. 1701-1711.
70. Tsuji, H., Eto, T. & Sakamoto, Y., 2011. Synthesis and Hydrolytic Degradation of Substituted Poly(DL-Lactic Acid)s. *Materials*, 4(8), pp. 1384-1398.
71. Wang, B. et al., 2005. Enhancing the Rate of the Diels-Alder Reaction Using CO₂ + Ethanol and CO₂ +. *The Journal of Physical Chemistry A*, 109(50), pp. 24203-24210.