

BAB 5

KESIMPULAN DAN SARAN

5.1 Kesimpulan

Berdasarkan hasil percobaan yang telah dilakukan, dapat disimpulkan beberapa hal sebagai berikut:

1. Rasio impregnasi, jenis *activating agent* dan waktu aktivasi memberikan pengaruh yang signifikan terhadap kapasitas adsorpsi karbon aktif yang dihasilkan.
2. Rasio impregnasi 1:4 memberikan hasil karbon aktif yang paling baik.
3. *Activating agent* K_2CO_3 memberikan kapasitas adsorpsi karbon aktif yang lebih kecil dibandingkan H_3PO_4 .
4. Semakin lama waktu aktivasi kapasitas adsorpsi karbon aktif semakin besar.
5. Kadar air, kadar abu, *volatile matter* dan *fixed karbon* pada karbon aktif dari buah bintaro yang dihasilkan telah memenuhi standar SNI 06-3730-1995.
6. Penggunaan H_3PO_4 dengan rasio impregnasi 1:4 dan lama waktu aktivasi 24 jam memberikan hasil terbaik yaitu kapasitas adsorpsi 125,93 mg/g.
7. K_2CO_3 sebagai alternatif *activating agent* ramah lingkungan dianjurkan karena memberikan hasil yang baik dengan kapasitas adsorpsi 124,03 mg/g.

5.2 Saran

Berdasarkan percobaan yang telah dilakukan, beberapa saran yang dapat diberikan untuk penelitian selanjutnya adalah sebagai berikut:

1. Pada proses impregnasi menggunakan alat pengaduk agar *activating agent* tersebar rata.
2. Perlu alat pemotong yang lebih tajam atau penggiling agar proses *pretreatment* lebih efektif.
3. Perlu dikaji lebih lanjut analisa kuantitatif seperti analisa SEM, BET, XRD dan FTIR untuk mengetahui karakteristik karbon aktif yang diperoleh.

DAFTAR PUSTAKA

- Alhinai, M., Azad, A.K., Bakar, M.S.A., dan Phusunti, N. 2018. "Characterisation and Thermochemical Conversion of Rice Husk for Biochar Production." *International Journal of Renewable Energy Sources*. Ogbomoso. hal 1648–1656.
- Andreas, A., A. Putranto, T. C. Sabatini. 2015. "Sintesis Karbon Aktif dari Kulit Salak dengan Aktivasi K₂CO₃ sebagai Adsorben Larutan Zat Warna Metilen Biru." *Laporan Penelitian*. Universitas Katolik Parahyangan. Bandung. Indonesia.
- Anton, Setiawan, B.I., dan N. Nugroho. 2012. "Pembuatan dan Uji Karakteristik Papan Partikel Dari Serat Buah Bintaro (Cerbera manghas)." *Laporan Penelitian*. Institut Pertanian Bogor. Bogor. Indonesia.
- Bandosz, T. J. 2006. "Activated Carbon Surfaces in Environmental Remediation." *Interface Science and Technology* 7. New York. 1-159.
- Bansal, Roop Chand and M. Goyal. 2005. "Activated Carbon Adsorption." Taylor and Francis. London. 1-8.
- Ben-Ghedalia, D. dan Joshua Miron. 1981. "The effect of combined chemical and enzyme treatments on the saccharification and in vitro digestion rate of wheat straw" dalam *Biotechnology Bioengineering* Vol. 23, Issue 4. Wiley. 823-831.
- Bubanale, S. dan M. Shivashankar. 2017. "History, Method of Production, Structure and Applications of Activated Carbon." *International Journal of Engineering Research and Technology*. Tumkur. 1-4.
- Chang, L. C. 2000. "Activity-Guided Isolation of Constituents of Cerbera manghas with Antiproliferative and Antiestrogenic Activities. Bioorganic & Medicinal Chemistry Letters 10" *Laporan Penelitian*. University of Illinois at Chicago. Chicago. Amerika.
- Chen, H. 2014. "Biotechnology of Lignocellulose Theory and Practice". Chemical Industry Press, Springer. Beijing. 1-25.
- Collin, W., dan A. Purwanti. 2018. "Pembuatan Karbon Aktif dari Ranting Bambu Menggunakan Zat Aktivator Asam Fosfat (Variabel Waktu Perendaman dan Konsentrasi Zat Aktivator)." *Laporan Penelitian*. Institut Sains dan Teknologi AKPRND. Yogyakarta. Indonesia.
- Crini, G. 2006. "Non-conventional low-cost adsorbents for dye removal: A review." *Bioresource Technology* 97. 1061-1085.
- Demirbas, A. 2009. "Agricultural based activated carbons for the removal of dyes from aqueous solutions: a review." *J Hazard Mater*. Trabzon. 1–9.

- Efiyanti, L. Suci Aprianty Wati dan Mamay Maslahat. 2019. "Pembuatan dan Analisis Karbon Aktif dari Cangkang Buah Karet dengan Proses Kimia dan Fisika." *Jurnal Ilmu Kehutanan*. Universitas Nusa Bangsa. Bogor.
- Faulon, J.L. 1994. "Journal of Chemical Information and Computer Sciences". Vol 34. Sandia National Laboratories. New Mexico. 1204-1218.
- Foo K.Y. dan Hameed B.H. 2009. "Utilization of biodiesel waste as a renewable resource for activated carbon: application to environmental problems." *Renewable and Sustainable Energy Reviews*. Vol. 13, Issue 9. Penang. Malaysia. 13:2495–504
- Gargulak, J.D., S. E. Lebo, T. J. McNally. 2001. "Encyclopedia of Chemical Technology." dalam Kirk-Othmer. John Wiley and Sons. Wisconsin. 1-26.
- Harmsen P., W. Huijgen, L. Bermudez, R. Bakker. 2010. "Literature review of physical and chemical pretreatment processes for lignocellulosic biomass". Wageningen UR Food & Biobased Research. Wageningen. 7-21.
- Hartono, F. Y. Saptaningtyas, dan K. P. Krisnawan, 2018. "Dynamical analysis of Lorenz System on traffic problem in Yogyakarta, Indonesia." *Laporan Penelitian*. Universitas Negeri Yogyakarta. Yogyakarta. Indonesia. 1-5
- Hsu, T. A., M. R. Ladisch, dkk. 1980. "Alcohol from Cellulose." *Chemtech*. Indiana. 10: 315-319.
- Iman, Greg dan Tony Handoko. 2011. "Pengolahan Buah Bintaro Sebagai Sumber Bioetanol Dan Karbon Aktif." *Laporan Penelitian*. Universitas Katolik Parahyangan. Bandung Indonesia. 2005:1–5.
- Jankowska, H. 1991. "Active Carbon, Horwood Ltd." Chichester. Poland.
- Jüntgen, H. 1986. "Activated carbon as catalyst support" *Fuel*. Butterworth and Co. Essen. 1436-1446.
- Kennedy, J. U. dan Z. V. P. Murthy. 2012. "Activated Carbons: Classifications, Properties and Applications." dalam *Activated Carbon Classifications, Properties and Applications* Ed. J. F. Kwiatowski. Nove Science Publishers. Karnataka. 239-265.
- Kim, J., Lee, G., Park, J-E., dan Kim, S-H. 2021. "Limitation of K_2CO_3 as a Chemical Agent for Upgrading Activated Carbon." *Chemical Agent for Upgrading Activated Carbon. Processes*. MDPI. Korea. hal 2-5.
- Kwiatokowski, J. F. 2011. "Activated Carbon Classifications, Properties and Applications." Nove Science Publishers. Karnataka. 267-297.
- Li Yaxin, Xian Zhang, Ruiguang Yang, Guiying Li dan Changwei Hu. 2015. "The role of H_3PO_4 in the preparation of activated carbon from NaOH-treated rice husk residue" *RSC Advance*. The Royal Society of Chemistry. University of Sheffield. Inggris. Sichuan University. China.

- Lua, A. C. dan T. Yang. 2005. "Characteristics of activated carbon prepared from pistachio-nut shell by zinx chloride activation under nitrogen and vacuum conditions." *Journal of Colloid and Interface Science*. School of Mechanical and Aerospace Engineering, Nanyang Technological University. Singapore.
- Manoochehri, M., Khorsand, A., Hashemi, E. 2012. "Role of Activated Carbon Modified by H_3PO_4 and K_2CO_3 From Natural Adsorbent for Removal of Pb (II) From Aqueous Solutions." *Carbon Letters* Vol. 13, No. 3. Iran. hal 167-172.
- Marsh, Harry dan F. Rodríguez-Reinoso. 2006. "Activated Carbon." Elsevier Science & Technology Books. Alicante. 12-143.
- Maulana, G. G. R., Agustina L., dan Susi S. 2017. "Proses Aktivasi Arang Aktif Dari Kulit Kemiri (Aleurites Moluccana) Dengan Variasi Jenis Dan Konsentrasi Aktivator Kimia," *Ziraa'ah Maj. Ilm. Pertan.*, vol. 42, no. 3. Universitas Lambung Mangkurat. Banjarmasin. Indonesia. Hal. 247–256
- Monjur-Al-Hossain, A.S.M. Sumon Sarkar, Sanjib Saha, Md. Lokman Hossain, Md. Mahadhi Hasan. 2013. "Biological assessment on *Cerbera manghas* (linn.)". *PharmacologyOnLine* Vol. 1. Bangladesh. 1-6.
- Montgomery, D.C. 2012. "Design and Analysis of Experiments." 8th Edition, John Wiley & Sons, New York.
- Mudaim, S., S. Hidayat, Risdiana. 2021. "Analisis Proksimat Karbon Kulit Kemiri." *Laporan Penelitian*. Universitas Padjajaran. Bandung. Indonesia.
- Nowicki, P., Pietrzak, R., Wachowska, H. 2008. "Siberian anthracite as a precursor material for microporous activated carbons." *Fuel*, 87. Elsevier. Poznan. 2037-2040.
- Nurhilal, O., Salam, Q. B., Hidayat, S., dan Risdiana, R. 2020. "Synthesis of High-Quality Porous Carbon from Water Hyacinth," *Key Eng. Mater.*, no. 860. Universitas Padjajaran. Bandung. Indonesia. pp. 173 – 177
- OECD world. 2021. "Activated Carbon in Indonesia" diakses melalui <https://oec.world/en/profile/bilateral-product/activated-carbon/reporter/idn?compareExports0=comparisonOption3&yearExportSelector=exportYear2&netTradeYearSelector=exportYear2> pada 16 Juni 2022, 20.05
- Olorundare, O. F., T. A. M. Msgati, R. W. M. Krause, Okonkwo, Mamba. 2013. "Activated Carbon from Lignocellulosic Waste Residues: Effect of Activating Agent on Porosity Characteristics and Use as Adsorbents for Organic Species." *Laporan Penelitian*. Rhodes University. Grahamstown. Afrika Selatan.
- Pranowo, D. 2010. "Bintaro (*Cerbera manghas* LINN) Tanaman Penghasil Minyak Nabati." dalam *Proceeding International Conference*. Manado Forestry Research Institute. Manado. 1:91.

- Pratiwi, R. A. dan Nandiyanto, A. B. D. 2022. "How to read and interpret UV-VIS spectrophotometric Results in Determining the structure of Chemical Compounds." Indonesian Journal of Educational Research and Technology. Universitas Pendidikan Indonesia. Bandung. Indonesia.
- Prayuda, Yoga Eka. 2014. "Efikasi Ekstrak Biji Bintaro (Cerbera manghas) Sebagai Larvasida Pada Larva Aedes Aegypti L . Instar III / IV" *Laporan Penelitian*. UIN Syarif Hidayatullah. Jakarta. 2-6.
- Rahmawati, A. Wilaksono, N. Amri, K. N. Davidson, B. Rimawan, Heriyanti. 2018. "Adsorpsi Air Gambut Menggunakan Karbon Aktif Dari Buah Bintaro." *Laporan Penelitian*. Universitas Jambi. Jambi. Indonesia.
- Rashid, R.A., Jawad, A. B. M. Ishak, N. N. Kasim. 2018. "Activated Carbon Developed from Coconut Leaves: Characterization and Application for Methylene Blue Removal." *Laporan Penelitian*. Sains Malaysiana. Malaysia.
- Rodríguez-Reinoso, F. 1997. "Activated carbon: Structure, characterization, preparation and applications. In: Marsh, H, Heintz, U, Rodríguez-Reinoso, F, editors. Introduction to Carbon Technologies." Universidad de Alicante.
- Rohimatun dan S. Suriati. 2011. "Bintaro (Cerbera manghas) Sebagai Pestisida Nabati." Dalam *Warta Penelitian dan Pengembangan Tanaman Industri*. Vol.17, no. 1. Badan Penelitian dan Pengembangan Pertanian. Bogor. 1-3.
- S. Maulina and M. Iriansyah. 2018. "Characteristics of activated carbon resulted from pyrolysis of the oil palm fronds powder," *IOP Conf. Ser. Mater. Sci. Eng.*, vol. 309, no. 1 doi: 10.1088/1757-899X/309/1/012072.
- Sánchez, O.J. dan Cardona, C.A. 2008. "Trends in biotechnological production of fuel ethanol from different feedstocks." *Bioresour Technol* 99. Caldas. 5270-5295.
- Sevilla, M., N. Díez, A. B. Fuertes. 2020. "Toward more sustainable chemical activation strategies for the production of porous carbons." *INCAR-CSIC*. Oviedo. 2-4.
- Sitorus, O. D. 2014. "Peningkatan Potensi Campuran Serat Sabut Kelapa dan Serbuk Kayu Gergaji Teraktivasi H₂SO₄ Sebagai Media Adsorben Zat Warna Terhadap Limbah Kain Songket." *Laporan Penelitian*. Politeknik Negeri Sriwijaya. Sriwijaya. Indonesia.
- Sixta, H. 2006. "Handbook of Pulp" Wiley-VCH Weinheim. Austria. 24-25.
- Smith, A. C. 1906. "Flora Vitiensis nova:a new Flora of Fiji (spermatophytes only)." National Tropical Botanical Garden. Volume 4. Fiji. 32
- Suhas. 2007. "Lignin – from natural adsorbent to activated carbon: a review." *Bioresour Technol*. Evora. 98:2301–12.

- Suhdi, Rodiawan dan Wang, S. C. 2022. "The effect of impregnation ratio on the characteristics of activated carbon made from rubber fruit shells with KOH as the activation medium." IOP Conf. Series: Earth and Environmental Science. IOP Publishing. Taiwan
- Towaha, J. dan G. I. Balitri. 2011. "Potensi Tanaman Bintaro Sebagai Alternatif Sumber Bahan Bakar Nabati." dalam Warta Penelitian dan Pengembangan Tanaman Industri. Vol.17, no. 1. Badan Penelitian dan Pengembangan Pertanian. Bogor. 2-3.
- UNdata. 2019. "Indonesia Activated Carbon" diakses melalui http://data.un.org/Data.aspx?q=indonesia+activated+carbon&d=ComTrade&f=_11Code%3a39%3bcmdCode%3a380210%3brtCode%3a360 pada 16 Juni 2022, 20.05
- Yang S.H. 2001. "Chemistry of cellulosic plant."3rd ed. Light Industry Press. Beijing.
- Yi, H. T., China, S. X., Ang, W. L., Mahmoudi, E. 2018. "Effect of H₃ PO₄ and KOH as the Activating Agents on the Synthesis of Low-Cost Activated Carbon from Duckweeds Plants." Jurnal Kejuruteraan SI. Universiti Kebangsaan Malaysia.
- Yun Yu, Xia Lou, dan Hongwei Wu. 2008. "Some Recent Advances in Hydrolysis of Biomass in Hot Compressed Water and Its Comparisons with Other Hydrolysis Methods". American Chemical Society. Perth. 22
- Zakaria, R., Jamalluddin, N. A., dan Abu Bakar, M. Z. 2021. "Effect of impregnation ratio and activation temperature on the yield and adsorption performance of mangrove based activated carbon for methylene blue removal." Elsevier B. V. Universiti Sains Malaysia. Penang.
- Zakharia, R. Y. dan J. Ferdinand. 2018. "Pengaruh temperatur pemanasan dan activating agent terhadap kapasitas adsorpsi karbon aktif dari buah bintaro," *Laporan Penelitian*. Universitas Katolik Parahyangan. Bandung.