

## **BAB 5**

### **KESIMPULAN DAN SARAN**

#### **5.1 Kesimpulan**

Berdasarkan seluruh pengujian kuat tekan, *drying shrinkage*, porositas dan penyerapan air mortar semen serta mortar slag dapat ditarik beberapa kesimpulan sebagai berikut:

1. Pada umur 56 hari, mortar slag dengan campuran dosis kalsium oksida (CaO) sebanyak 15% menghasilkan kuat tekan optimum dibandingkan dosis lainnya, yaitu lebih besar 35,21%; 10,85%; dan 7,49% dari campuran dosis kalsium oksida 5%, 10%, dan 25%, secara berurutan.
2. Kuat tekan mortar semen pada umur 56 hari adalah sebesar 60,67 MPa. Dimana, kuat tekan mortar slag dengan dosis kalsium oksida (CaO) sebanyak 5%, 10%, 15%, dan 25% lebih rendah sebesar 59,01%; 43,60%; 36,74%; dan 41,48%, secara berurutan. Sehingga, dapat disimpulkan bahwa kuat tekan mortar semen masih jauh lebih baik dari mortar slag.
3. *Drying shrinkage* mortar slag dengan dosis kalsium oksida (CaO) sebanyak 5%, 10%, 15%, serta 25% pada umur ke – 56 hari secara berurutan yaitu 149,33 *microstrain*; -225,33 *microstrain*; -712 *microstrain*; dan -217,33 *microstrain*. Mortar slag dengan campuran dosis kalsium oksida (CaO) sebanyak 25% menghasilkan *shrinkage* paling minimum dibandingkan dosis lainnya.
4. *Drying shrinkage* mortar semen pada umur ke – 56 hari adalah sebesar 193,33 *microstrain*. Sehingga, masih kurang relevan apabila dibandingkan dengan *drying shrinkage* mortar slag. Dimana, pengujian tidak dilakukan pada kondisi suhu dan kelembaban yang konstan.
5. Porositas mortar slag dengan dosis kalsium oksida (CaO) sebanyak 5%, 10%, 15%, serta 25% pada umur 56 hari secara berurutan yaitu 21,84%; 22,77%; 21,55%; dan 22,94%. Mortar slag dengan campuran dosis kalsium oksida (CaO) sebanyak 15% menghasilkan porositas paling minimum dibandingkan dosis lainnya.

6. Porositas mortar semen pada umur 56 hari adalah sebesar 19,27%. Dimana, porositas mortar slag dengan dosis kalsium oksida (CaO) sebanyak 5%, 10%, 15%, dan 25% lebih besar sebesar 13,35%; 18,15%; 11,82%; dan 19,08%, secara berurutan. Sehingga, dapat disimpulkan bahwa porositas mortar semen masih jauh lebih baik dari mortar slag.
7. Penyerapan air mortar slag dengan dosis kalsium oksida (CaO) sebanyak 5%, 10%, 15%, serta 25% pada umur 56 hari secara berurutan yaitu 10,90%; 11,68%; 10,94%; dan 11,95%. Mortar slag dengan campuran dosis kalsium oksida (CaO) sebanyak 5% memiliki kemampuan penyerapan air paling minimum dibandingkan dosis lainnya.
8. Penyerapan air mortar semen pada umur 56 hari adalah sebesar 9,54%. Dimana, penyerapan air mortar slag dengan dosis kalsium oksida (CaO) sebanyak 5%, 10%, 15%, dan 25% lebih besar sebesar 14,31%; 22,39%; 14,71%; dan 25,22%, secara berurutan. Sehingga, dapat disimpulkan bahwa penyerapan air mortar semen masih jauh lebih baik dari mortar slag.
9. Penggunaan kalsium oksida (CaO) sebagai aktivator alkali untuk slag yang digunakan pada penelitian ini direkomendasikan menggunakan dosis tidak lebih besar dari 15%.

## 5.2 Saran

Berdasarkan penelitian yang telah dilakukan, terdapat beberapa saran untuk penelitian lebih lanjut mengenai mortar tanpa semen dengan bahan dasar *Ground Granulated Blast Furnace Slag* (GGBFS):

1. Untuk mendapatkan komposisi kandungan kimia yang terdapat pada bahan mentah, disarankan untuk menggunakan metode *X-Ray Fluorescence* (XRF).
2. Untuk mengetahui produk hidrasi dan mendapatkan kondisi morfologi mortar, disarankan untuk melakukan pengujian mikrostruktur dengan menggunakan metode *X-Ray Diffraction* (XRD) dan *Scanning Electron Microscope* (SEM).

3. Untuk mendapatkan besarnya porositas yang lebih akurat, disarankan untuk menggunakan metode *Mercury Intrusion Porosimetry* (MIP).
4. Untuk mendapatkan kondisi yang sama pada saat pengujian *drying shrinkage* dari berbagai macam campuran mortar, disarankan melakukan pengaturan suhu dan kelembaban (RH).



## DAFTAR PUSTAKA

- Abdel-Gawwad, H. A. (2014). Effect of Reactive Magnesium Oxide on Properties of Alkali-Activated Slag-Cement Pastes. *American Society of Civil Engineers*, 1 - 9.
- Atis, C. D., Bilim, C., Celik , O., & Karahan, O. (2009). Influence of activator on the strength and drying shrinkage of alkali-activated slag mortar. *Construction and Building Materials* 23, 548 - 555.
- Falliano , D., Domenico, D. D., Ricciardi , G., & Gugliandolo, E. (2018). Experimental investigation on the compressive strength of foamed concrete: Effect of curing conditions, cement type, foaming agent and dry density. *Construction and Building Materials*, 165.
- Melo Neto, A. A., Cincotto, M. A., & Repette , W. (2010). Mechanical properties, drying and autogenous shrinkage of blast furnace slag activated with hydrated lime and gypsum. *Cement & Concrete Composites*, 312 - 318.
- Safiuddin , M., Mahmud, H. B., & Jumaat, M. Z. (2011). Efficacy of ASTM Saturation Techniques for Measuring the Water Absorption of Concrete. *King Fahd University of Petroleum and Minerals*, 761 - 768.
- ASTM designation: C 494/C 494M. (2001). *Standard Specification for Chemical Admixtures for Concrete*. Pennsylvania: American Society for Testing and Materials.
- ASTM designation: C 1437. (2010). *Standard Test Method for Flow of Hydraulic Cement Mortar*. Pennsylvania: American Society for Testing and Materials.
- ASTM designation: C 490/C 490M. (2017). *Standard Practice for Use of Apparatus for the Determination of Length Change of Hardened Cement Paste, Mortar, and Concrete*. Pennsylvania: American Society for Testing and Materials.

ASTM designation: C 642. (2017). *Standard Test Method of Density, Absorption, and Voids in Hardened Concrete*. Pennsylvania: American Society for Testing and Materials.

ASTM designation: C 109/C 109M. (2017). *Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50mm] Cube Specimens)*. Pennsylvania: American Society for Testing and Materials.

ASTM designation: C 128. (2015). *Standard Test Method for Density, Relative Density (Specific Gravity), and Absorption of Fine Aggregate*. Pennsylvania: American Society for Testing and Materials.

ASTM designation: C 188. (2016). *Standard Test Method for Density of Hydraulic Cement*. Pennsylvania: American Society for Testing and Materials.

ASTM designation: C 33. (2003). *Standard Specification for Concrete Aggregates*. Pennsylvania: American Society for Testing and Materials.

Bakharev, T., Sanjayan, J. G., & Cheng, Y. B. (2000). Effect of admixtures on properties of alkali-activated slag concrete. *Cement and Concrete Research* 30, 1367 - 1374.

Bakharev, T., Sanjayan, J. G., & Cheng, Y.-B. (1999). Alkali activation of Australian slag cements. *Cement and Concrete Research* 29, 113 - 120.

Bao-guo, M., Xiao-dong, W., Ming-yuan, W., Jia-jia, Y., & Xiao-jian, G. (2007). Drying Shrinkage of Cement-Based Materials Under Conditions of Constant Temperature and Varying Humidity. *Journal of China University of Mining & Technology*, 0428 - 0431.

Bumanis, G., & Bajare, D. (2017). The effect of curing conditions on the durability of high performance concrete. *IOP Conference Series: Materials Science and Engineering*, 251.

Chang, T.-P., Chen, Z.-C., & Yang, T.-R. (2015). Shrinkage Behavior of Composite Geopolymer Mortar Cured at Different Relative Humidities. *Advanced Materials Research*, 1064, 95-100.

- Collins, F., & Sanjayan, J. G. (2000). Cracking tendency of alkali-activated slag concrete subjected to restrained shrinkage. *Cement and Concrete Research* 30, 791 - 798.
- Djayaprabha, H. S., Chang, T.-P., & Shih, J.-Y. (2018). Comparison Study of Dynamic Elastic Moduli of Cement Mortar and No-cement Slag Based Cementitious Mortar Activated with Calcined Dolomite with Impulse Excitation Technique. *MATEC Web of Conferences* 186, 02004.
- Djayaprabha, H. S., Chang, T.-P., Shih, J.-Y., & Chen, C.-T. (2017). Mechanical properties and microstructural analysis of slag based cementitious binder with calcined dolomite as an activator. *Construction and Building Materials*, 345-354.
- Farmington, H. M. (2000). Cement and Concrete Terminology. Dalam *ACI 116R-00*. American Concrete Institute.
- G. Brue, F. N., Davy, C. A., Burlion, N., Skoczylas, F., & Bourbon, X. (2017). Five year drying of high performance concretes: Effect of temperature and cement-type on shrinkage. *Cement and Concrete Research*, 70 - 85.
- Haha, M. B., Lothenbach , B., Saout, G. L., & Winnefeld, F. (2011). Influence of slag chemistry on the hydration of alkali-activated blast-furnace slag — Part I: Effect of MgO. *Cement and Concrete Research*, 955 - 963.
- Jeong, Y., Park, H., Jun, Y., Jeong, J. H., & Oh, J. E. (2016). Influence of slag characteristics on strength development and reaction products in a CaO-activated slag system. *Cement and Concrete Composites*, 155-167.
- Jiménez, A. F., Palomo, J. G., & Puertas, F. (1999). Alkali-activated slag mortars Mechanical strength behaviour. *Cement and Concrete Research* 29, 1313 - 1321.
- Jin, F., Gu, K., & Al-Tabbaa, A. (2015). Strength and hydration properties of reactive MgO-activated ground granulated blastfurnace slag paste. *Cement & Concrete Composites*, 8-16.

Kelly, T. D., & Matos, G. R. (2018, Desember 11). *Historical Statistics for Mineral and Material Commodities in the United States*. Diambil kembali dari <https://www.usgs.gov/centers/nmic/historical-statistics-mineral-and-material-commodities-united-states>

Kim, M. S., Jun, Y., Lee, C., & Oh, J. E. (2013). Use of CaO as an activator for producing a price-competitive non-cement structural binder using ground granulated blast furnace slag. *Cement and Concrete Research*, 208-214.

Lee, J., & Lee, T. (2020). Durability and Engineering Performance Evaluation of CaO Content and Ratio of Binary Blended Concrete Containing Ground Granulated Blast-Furnace Slag. *Applied sciences*, 2504.

Lothenbach, B., Scrivener, K., & Hooton, R. D. (2011). Supplementary cementitious materials. *Cement and Concrete Research*, 1244 - 1256.

Melo Neto, A. A., Cincotto, M. A., & Repette, W. (2008). Drying and autogenous shrinkage of pastes and mortars with activated slag cement. *Cement and Concrete Research* 38, 565 - 574.

Nasir, M., Baghabra Al-Amoudi, O. S., & Maslehuddin, M. (2017). Effect of placement temperature and curing method on plastic shrinkage of plain and pozzolanic cement concretes under hot weather. *Construction and Building Materials*, 943 - 953.

Neville, A. M. (1995). Properties of Concrete. *Longman, London, UK*.

*NOMOR 02/PRT/M/2015 TENTANG BANGUNAN GEDUNG HIJAU.* (2015). Jakarta: Menteri Pekerjaan Umum dan Perumahan Rakyat.

Özbaya, E., Erdemir, M., & Durmus, H. I. (2016). Utilization and efficiency of ground granulated blast furnace slag on concrete properties – A review. *Construction and Building Materials*, 423-434.

Puertas, F., Amat, T., Fernandez-Jimenez, A., & Vazquez, T. (2003). Mechanical and durable behaviour of alkaline cement mortars reinforced with polypropylene fibres. *Cement and Concrete Research* 33, 2031 - 2036.

Rakyat, S. E. (2016). Pedoman Tata Cara Penentuan Campuran Beton Normal dengan Semen OPC, PPC dan PCC Nomor: 07/SE/M/2016. Jakarta: Kementerian Pekerjaan Umum dan Perumahan Rakyat.

Rizzuto, J. P., Kamal, M., Elsayad, H., Bashandy, A., Etman, Z., Aboel Roos, M. N., & Shaaban, I. G. (2020). Effect of self-curing admixture on concrete properties in hot climate Conditions. *Construction and Building Materials*, 261.

*SNI 03-6825-2002 Metode pengujian kekuatan tekan mortar semen portland untuk pekerjaan sipil.* (2002). Jakarta: Badan Standardisasi Nasional.

*SNI 15-2049-2015 Semen Portland.* (2015). Jakarta: Badan Standardisasi Nasional.

*SNI 1970:2008 Cara Uji Berat Jenis dan Penyerapan Air Agregat Halus.* (2008). Jakarta: Badan Standardisasi Nasional.

*SNI 7974:2013 Spesifikasi air pencampur yang digunakan dalam produksi beton semen hidraulik (ASTM C1602-06, IDT).* (2013). Jakarta: Badan Standardisasi Nasional.

Tippayasam, C., Balyore, P., Thavorniti, P., Kamseu, E., Leonelli, C., Chindaprasirt, P., & Chaysuwan, D. (2016). Potassium alkali concentration and heat treatment affected metakaolin-based geopolymers. *Construction and Building Materials*, 293-297.

Toledo Filho, R. D., Ghavami, K., Sanjuan, M. A., & England, G. L. (2005). Free, restrained and drying shrinkage of cement mortar composites reinforced with vegetable fibres. *Cement & Concrete Composites* 27, 537 - 546.

Wang, D., Wang, Q., Zhuang, S., & Yang, J. (2018). Evaluation of alkali-activated blast furnace ferronickel slag as a cementitious material: Reaction mechanism, engineering properties and leaching behaviors. *Construction and Building Materials*, 860-873.

Weiguo, S., Yiheng, W., Tao, Z., Mingkai, Z., Jiasheng, L., & Xiaoyu, C. (2011). Magnesia Modification of Alkali-Activated Slag Fly Ash Cement. *Journal of Wuhan University of Technology-Mater*, 121 - 125.

Yang, T., Yao, X., & Zhang, Z. (2014). Geopolymer prepared with high-magnesium nickel slag: Characterization of properties and microstructure. *Construction and Building Materials*, 188-194.

Zainal Abidin, N. E., Wan Ibrahim, M. H., Jamaluddin, N., Kamaruddin, K., & Hamzah, A. F. (2014). The Effect of Bottom Ash on Fresh Characteristic, Compressive Strength and Water Absorption of Self-Compacting Concrete. *Applied Mechanics and Materials Vol. 660*, 145 - 151.

Zhang, H. Y., Kodur, V., Qi, S. L., Cao, L., & Wu, B. (2014). Development of metakaolin–fly ash based geopolymers for fire resistance applications. *Construction and Building Materials*, 38-45.



