

BAB V

KESIMPULAN DAN SARAN

1.1. Kesimpulan

1. Nilai *reboiler duty* dan laju alir mol *side-draw* yang cocok secara berurutan adalah 1080 kW dan 7 kmol/h
2. Peningkatan *reboiler duty* dan laju alir mol *side-draw* meningkatkan kemurnian ETBE
3. Peningkatan *reboiler duty* dan laju alir mol *side-draw* menurunkan konversi etanol
4. Peningkatan laju alir mol *side-draw* dapat mengurangi kebutuhan *reboiler duty*
5. Nilai *reflux ratio* yang cocok dapat meningkatkan kemurnian ETBE dan mengurangi kebutuhan *reboiler duty*

1.2. Saran

1. Produksi ETBE dapat memanfaatkan model RDWC dengan memerhatikan kemurnian etanol dipasaran

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