

## BAB V

### KESIMPULAN DAN SARAN

#### 5.1 Kesimpulan

Berdasarkan hasil percobaan yang telah dilakukan dapat ditarik kesimpulan sebagai berikut:

1. Modifikasi xanthan gum dengan reaksi transesterifikasi menggunakan *vinyl laurate* dalam pelarut CO<sub>2</sub> bertekanan berhasil dilakukan ditandai dengan munculnya gugus C = O pada produk xanthan laurat.
2. Derajat substitusi terendah dan tertinggi masing – masing sebesar 4,59 dan 7,09 dari batas maksimal 13.
3. Pengaruh tekanan pada hasil penelitian ini adalah semakin besar tekanan reaksi, semakin tinggi nilai DS produk xanthan laurat.
4. Rasio katalis basa (K<sub>2</sub>CO<sub>3</sub>) tidak berpengaruh secara signifikan terhadap peningkatan nilai DS produk xanthan laurat.
5. Reaksi transesterifikasi ini, mengubah morfologi struktur menjadi lebih besar dan beraglomerasi, tidak mengubah sifat kristalin sehingga produk masih bersifat amorf, dan terjadi peningkatan kestabilan termal.

#### 5.2 Saran

1. Penelitian ini perlu dikaji lebih lanjut terkait kondisi yang paling optimal untuk mendapatkan produk dengan nilai DS paling besar.
2. Penentuan nilai derajat substitusi dapat menggunakan analisis <sup>1</sup>H-NMR untuk mendapatkan hasil yang lebih akurat.
3. Produk xanthan laurat perlu dianalisis lebih lanjut terkait sifat mekanik, *solubility test* guna memperoleh produk yang memenuhi syarat untuk digunakan sebagai plastik.

**DAFTAR PUSTAKA**

- Aburto, J. et al., 1999. Synthesis, Characterization, and Biodegradability of Fatty Acid Esters of Amylose and Starch. *Journal of Applied Polymer Science*, 74(6), pp. 1440-1451.
- Arsa, Made., 2016. Proses Pencoklatan (Browning Process) pada Bahan Pangan. Denpasar. Universitas Udayana.
- Ashour, E. A. et al., 2016. Influence of Pressurized Carbon Dioxide on Ketoprofen-Incorporated Hot-Melt Extruded Low Molecular Weight Hydroxypropylcellulose. *Drug Dev Ind Pharm*, 42(1), pp. 123-130.
- Ashter, S. A., 2016. Introduction to Bioplastics Engineering. Merrimack, NH, USA: Elsevier.
- Averous, L., 2008. Polylactic Acid: Synthesis, Properties and Applications. In: M. N. Belgacem & A. Gandini, eds. *Monomers, Polymers and Composites from Renewable Resources*. Amsterdam: Elsevier Ltd., pp. 433-451.
- Aziz, A. A., Husin, M. & Mokhtar, A., 2002. Preparation of Cellulose From Oil Palm Empty Fruit Bunches via Ethanol Digestion: Effect of Acid and Alkali Catalysist. *Journal of Oil Palm Research*, 14(1), pp. 9-14.
- Beckman, E. J., 2004. Supercritical and near-critical CO<sub>2</sub> in green chemical synthesis and processing. *The Journal of Supercritical Fluids*, 28(2), pp. 121-191.
- Butler, M., 2016. *Xanthan Gum Applications and Research Studies*. New York: Nova Science Publisher, Inc.
- Chen, H., 2015. Lignocellulose Biorefinery Engineering: Principles and Applications, ed. Elsevier., Sawston: Woodhead Publishing series in Energy.
- Coffey, D. G., Bell, D. A. & Henderson, A., 2006. *Cellulose and Cellulose Derivatives*. 2nd ed. New York: Taylor & Francis Group.
- Endo, R., Setoyama, M. & Yamamoto, K., 2014. Acetylation of Xanthan Gum in Ionic Liquid. *Journal Polymer Environment*, 23(2), pp. 199-205.

- Fengel, D. & Wegener, G., 1995. Kayu: Kimia, Ultrastruktur, Reaksi-reaksi. Yogyakarta: Gadjah Mada University.
- Garcia-Ochoa, F., Santos, V. E., Cassas, J. A. & Gomez, E., 2000. Xanthan Gum: Production, Recovery and Properties. *Biotechnology Advances*, 18(7), pp. 549-579.
- Gourmelon, G., 2015. Global Plastics Production Rises, Recycling Lags. *New Worldwatch Institute analysis explores trends in global plastic consumption and recycling*, 28 January.
- Guern, C. L., 2018. When The Mermaids Cry: The Great Plastic Tide. March.
- Imeson, A., 2010. *Food Stabilisers, Thickeners and Gelling Agents*. New Delhi: Blackwell Publishing Ltd.
- Irene, C., 2012. Pengaruh Rasio Reagen dan Jenis Katalis Terhadap Esterifikasi Pati Sagu dalam Media CO<sub>2</sub> Bertekanan, Bandung: Universitas Katolik Parahyangan.
- Junistia, L. et al., 2008. Synthesis of Higher Fatty Acid Starch Esters using *Vinyl laurate* and Stearate as Reactants. *Starch/Starke*, 60(12), pp. 667-675.
- Kamsiati, E., Herawati, H. & Purwani, E. Y., 2017. Potensi Pengembangan Plastik Biodegradable Berbasis Pati Sagu dan Ubikayu di Indonesia. *Jurnal Litbang Pertanian*, 36(2), pp. 67-76.
- Kedar, A. J. & Bholay, D. A. 2014. Ecofriendly biosynthesis of xanthan gum by *Xanthomonas campestris*. *World Journal of pharmacy and pharmaceutical sciences* 3(7), 1341-1355
- Kementrian Energi dan Sumber Daya Mineral, 2012. *Laju Eksplorasi Cadangan Minyak Indonesia Sangat Tinggi*. [Online] Available at: <http://www.esdm.go.id/berita/40-migas/5529-laju-eksplorasi-cadangan-minyak-indonesia-sangat-tinggi.html> [Accessed 23 Mei 2017].
- Kemmere, M. F., 2005. Supercritical Carbon Dioxide for Sustainable Polymer Processes. In: T. M. Maartje F. Kemmere, ed. *Supercritical Carbon Dioxide: in Polymer Reaction Engineering*. Weinheim: Wiley-VCH, pp. 1-14.

- Kemmere, M. F. & Meyer, T., 2005. *Supercritical Carbon Dioxide in Polymer Reaction Engineering*. Weinheim, Germany: WILEY-VCH Verlag GmbH & CO. KGaA.
- Lucia, L. & Ayoub, A., 2018. *Polysaccharide based Fibers and Composites*. Raleigh, NC: Springer Internasional Publishing AG.
- M., V. P. & Yu, L., 2016. *Starch-based Blends, Composites and Nanocomposites*. Cambridge: The Royal Society of Chemistry.
- Mira Widya, P., Khairina, A., Warlinda, E. T. & Sumarno, 2010. *Pembuatan komposit Ketoprofen-Polietilen Glikol dengan Menggunakan Metode Particle from Gas Saturated Solution*, Surabaya: Institut Teknologi Sepuluh Nopember.
- Mohsin, A., Zhang, K., Hu, J., Salim-ur-Rehman, Tariq, M., Zaman, W. Q., Guo, M. 2018. Optimized biosynthesis of xanthan via effective valorization of orange peels using response surface methodology: A kinetic model approach. *Carbohydrate Polymers*, 181(11), pp. 793-800.
- Muljana, H., Irene, C., Saptaputri, V., Arbita, E., Sugih, A. K., Heeres, H. J., & Picchioni, F. (2017). Synthesis of Sago Starch Laurate in Densified Carbon Dioxide. *Polymer Engineering and Science*, 58(3) 291-299.
- Muljana, H., Knoop, S. v. d., Keijzer, D. & Picchioni, F., 2010. Synthesis of fatty acid starch esters in supercritical carbon dioxide. *Carbohydrate Polymers*, 82(2), pp. 346-354.
- Muljana, H., Picchioni, F., Heeres, H. J. & Janssen, L. P., 2010. Green starch conversions: Studies on starch acetylation in densified CO<sub>2</sub>. *Carbohydrate Polymers*, 82(3), pp. 653-662.
- Muljana, H. et al., 2011. Insight in Starch Acetylation in Sub- and Supercritical CO<sub>2</sub>. *Carbohydrate Research*, 346(10), pp. 1224-1231.
- Muljana, H., 2012. *Studi Proses Transesterifikasi Pati Sagu di dalam Media Subkritik CO<sub>2</sub>*, Bandung: Universitas Katolik Parahyangan.
- Muljana, H. dkk., 2017. Transesterification of sago starch and waste palm cooking oil in densified CO<sub>2</sub>. *Materials Science and Engineering*, 223(1), p. 012055.
- Muljana, H. dkk., 2018. Acetylation of xanthan gum in densified carbon dioxide (CO<sub>2</sub>). *Materials Today: Proceedings*, 5, pp. 21551-21558.

- Nalawade, Sameer P., 2005, Polymer Melt Micronisation using Supercritical Carbon Dioxide as Processing Solvent, Doctoral Thesis, University of Groningen, Groningen, Netherland.
- Nwodo, U. U., Green, E. & Okoh, A. I., 2012. Bacterial Exopolysaccharides: Functionally and Prospect. *International Journal of Molecular Series*, 13(11), pp. 14001-14015.
- Skoog, D. A., Holler, F. J. & Crouch, S. R. (2018). Principles of Instrumental Analysis. 7th edition. Massachusetts: Cengage Learning. Stephen , A. M., Philips, G. O. & Williams, P. A., 2006. *Food Polysaccharides and Their Applications*. 2nd ed. London: Taylor & Francis Group.
- Sugih, A. K., 2008. *Synthesis and properties of starch based biomaterials*. Groningen, University of Groningen.
- Su, L., Ji, W. K., Lan, W. Z. & Dong, X. Q., 2003. Chemical modification of xanthan gum to increase dissolution rate. *Carbohydrate Polymers*, 53(4), pp. 497- 499 .
- Sze Tu, L., F. Dehghani, A.K. Dillow dan N.R. Foster,. 1998. Applications of Dense Gases in Pharmaceutical Processing. Paper at Proceedings of the 6th Meeting on Supercritical Fluids, Perancis.
- Tokiwa, Y., Calabia, B. P., Ugwu, C. U. & Aiba, S., 2009. Biodegradability of Plastics. *International Journal of Molecular Sciences*, 10(9), pp. 3722-3742.
- Winkler, H., Vorweg, W. & Rihm, R., 2014. Termal and mechanical properties of fatty acid starch ester. *Carbohydrate Polymers*, 102, pp. 941-949.